

Technical Features CONECTABLE PLC ARDUINO 24Vcc M-DUINO

MODEL TYPE	M-Duino
Input Voltage	12 to 24Vdc (Fuse protection (2.5A) Polarity protection)
Input rated voltage	24Vdc
Rated Power	30 W
I max.	15A
Size	101x119.3x119.5
Clock Speed	16MHz
Flash Memory	256KB of which 8KB used by bootloader
SRAM	8KB
EEPROM	4KB
Communications	I2C, Ethernet, USB, RS485, RS232, SPI I (2x) Rx, Tx (Arduino pins) Max232-Max485-W5500
USB consideration!	Only for uploading or debugging, NOT connected as a serial Cannot be working in a final application

General Features

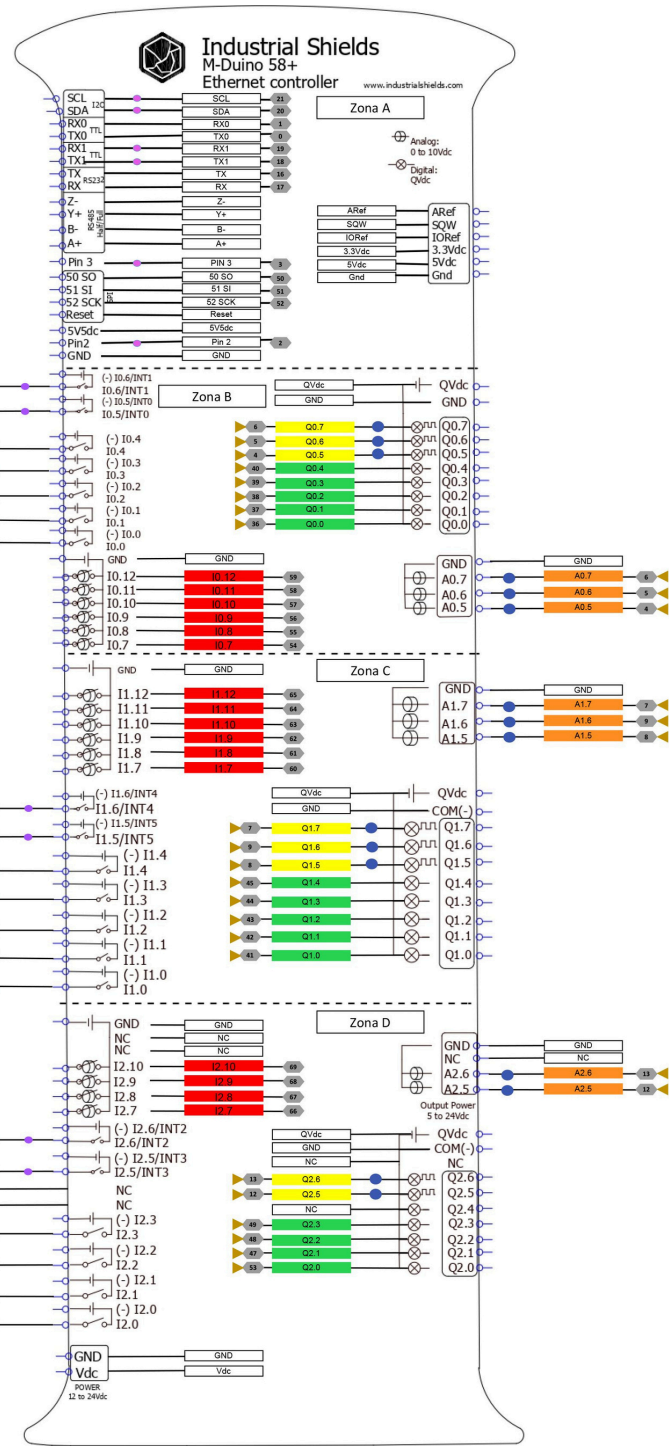
Power supply voltage	DC power supply	12 to 24Vdc
Operating voltage range	DC power supply	11.4 to 25.4Vdc
Power consumption	DC power supply	30 W MAX
External power supply	Power supply voltage	24Vdc
	Power supply voltage	700Ma
Insulation resistance	20MΩ min.at 500Vdc between the AC terminals and the protective earth terminal.	
Dielectric strength	2.300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal.	
Shock resistance	80m/s <sup>2</sup> in the X, Y and Z direction 2 times each.	
Ambient temperature (operating)	0° to 60°C	
Ambient humidity (operating)	10% to 90% (no condensation)	
Ambient environment (operating)	With no corrosive gas	
Ambient temperature (storage)	-20° to 60°C	
Power supply holding time	2ms min.	
Weight	597g max.	

INPUTS (x36)

An/Dig Input 10bit (0-10Vcc) - (x16)	0 to 10Vdc Input Impedance: 39k Separated PCB ground Rated Voltage: 10Vdc 7 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc	<ul style="list-style-type: none"> <li><span style="color: green;">■</span> DIGITAL OUT</li> <li><span style="color: yellow;">■</span> DIGITAL/PWM OUT</li> <li><span style="color: orange;">■</span> ANALOG OUT</li> <li><span style="color: red;">■</span> DIGITAL/ANALOG IN</li> <li><span style="color: pink;">■</span> DIGITAL IN</li> <li><span style="color: blue;">●</span> ANALOG/DIGITAL CONFIGURATION SWITCH</li> <li><span style="color: cyan;">●</span> COMMUNICATION SWITCH</li> <li><span style="color: purple;">●</span> COMMUNICATION SWITCH 2</li> <li><span style="border: 1px solid black; display: inline-block; width: 10px; height: 10px;"></span> ARDUINO PIN</li> <li><span style="border: 1px solid black; border-radius: 50%; display: inline-block; width: 10px; height: 10px;"></span> ARDBOX FUNCTION</li> <li><span style="border: 1px solid black; border-radius: 50%; width: 10px; height: 10px; background-color: white;"></span> SWITCH CONF.</li> <li><span style="color: brown;">▶</span> ISOLATED</li> </ul>
Digital Isolated Input (24Vcc) - (x14)	7 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc	
Interrupt isolated Input HS (24Vcc) + - (x6)	7 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc	
<p><small>- The Interrupt isolated Inputs can also work as Digital Isolated Inputs</small></p> <p><b>Expandability</b></p> <p>I2C - 127 elements - Serial Port RS232/RS485</p>		

OUTPUTS (x22)

Analog Output 8bit (0-10Vcc) - (x8)	0 to 10Vdc I max: 20 mA Separated PCB ground Rated Voltage: 10Vdc
Digital Isolated Output (24Vcc) - (x14)	5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc
Digital Isolated Output Relay - (x0)	220V Vdc I max: 5A Galvanic Isolation Diode protected for Relay I max 24Vdc: 410 mA
PWM Isolated Output 8bit (24Vcc) - (x8)	5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc
<p><small>- The PWM outputs can also work as Digital outputs</small></p>	



## Performance Specifications

<b>Arduino Board</b>	Arduino Mega 2560
<b>Control method</b>	Stored program method
<b>I/O control method</b>	Combination of the cyclic scan and immediate refresh processing methods.
<b>Programming language</b>	Arduino IDE. Based on wiring (Wiring is an Open Source electronics platform composed of a programming language. "similar to the C")
<b>Microcontroller</b>	ATmega2560
	<a href="http://arduino.cc/en/Tutorial/HomePage">http://arduino.cc/en/Tutorial/HomePage</a>

### Install Arduino IDE and the Industrial Shields boards









The steps to follow to install our equipment's to Arduino IDE are:

- Open the Arduino IDE, versión 1.8.0 or superior. If you don't have it yet, you can download here <https://www.arduino.cc/en/Main/Software>.
- Press the "Preferences" option to "File" menu and open the preferences window.
- In the text box "Additional boards manager URLs", add the direction: [http://apps.industrialshields.com/main/arduino/boards/package\\_index.json](http://apps.industrialshields.com/main/arduino/boards/package_index.json)
- Close the preferences window with the "OK" button.
- Click on "Tools" menu, and open the "Boards" submenu, and click the "Boards Manager" option, to open the Boards Manager window.
- Search "industrialshields" to the search filter and select to the list and click "Install"
- Close the "Boards Manager". Once it is performed that steps, you are available to select each PLC that you wish to work on "Tools" -> "Boards": M-Duino...

To get more information:

<https://www.industrialshields.com/first-steps-with-the-industrial-arduino-based-plc-s-and-the-panel-pc-s-raspberry-pi-based#boards>

## Symbology

	Indicates that the equipment is suitable for direct current only; to identify relevant terminals
	Indicates that the equipment is suitable for alternating current only; to identify relevant terminals
	To identify the control by which a pulse is started.
	To identify an earth (ground) terminal in cases where neither the symbol 5018 nor 5019 is explicitly required.
	To identify the switch by means of which the signal lamp(s) is (are) switched on or off.
	CE marking indicates that a product complies with applicable European Union regulations
	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury
	To indicate hazards arising from dangerous voltages

## Warnings



Unused pins should not be connected. Ignoring the directive may damage the controller.

Before using this product, it is the responsibility of the user to read the product's User Guide and all accompanying documentation.

Industrial Shields PLCs must be powered between 12Vdc and 24Vdc. If a higher voltage is supplied to the equipment can suffer irreversible damage.

Maintenance must be performed by qualified personnel familiarized with the construction, operation, and hazards involved with the control.

Maintenance should be performed with the control out of operation and disconnected from all sources of power.

The Industrial Shields Family PLCs are Open Type Controllers. It is required that you install the M-Duino PLC in a housing, cabinet, or electric control room. Entry to the housing, cabinet, or electric control room should be limited to authorized personnel.

Inside the housing, cabinet or electric control room, the Industrial Shields PLC must be at a minimum distance from the rest of the components of a minimum of 25 cm, it can be severely damaged.

Failure to follow these installation requirements could result in severe personal injury and/or property damage. Always follow these requirements when installing M-Duino family PLCs.

In case of installation or maintenance of the M-Duino please follow the instructions marked in the Installation and Maintenance section on the User Guide.

Do not disconnect equipment when a flammable or combustible atmosphere is present. Disconnection of equipment when a flammable or combustible atmosphere is present may cause a fire or explosion which could result in death, serious injury and/or property damage.

This equipment does **not include galvanic isolation between the grounds** of the different systems. This means that if an external device or sensor that shares the same ground reference (GND) with the system is connected, any potential difference between these grounds could damage the connected components. To avoid issues with interference, ground loops, or damage to external equipment, ensure that all connected devices share the same ground reference or use systems with appropriate isolation. The recommendations in this case are:

- **Connection Review:** Verify that all ground connections are properly made and that there are no significant potential differences between them.
- **Use of Isolation:** Consider using **galvanic isolators** or **isolation transformers** if it is necessary to connect equipment with different ground references.

## Technical Support

You can contact with us using the best channel for you:



[support@industrialshields.com](mailto:support@industrialshields.com)



[www.industrialshields.com](http://www.industrialshields.com)



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Technical Features **CONNECTABLE PLC ARDUINO 24Vcc M-DUINO**

MODEL TYPE	M-Duino
Input Voltage	12 to 24Vdc (Fuse protection (2.5A) Polarity protection)
Input rated voltage	24Vdc
Rated Power	30 W
I max.	1.5A
Clock Speed	16MHz
Flash Memory	256KB of which 8KB used by bootloader
SRAM	8KB
EEPROM	4KB
Communications	I2C, Ethernet, USB, RS485, RS232, SPI (2x) Rx, Tx (Arduino pins) Max232-Max485-W5500
USB consideration!	Only for uploading or debugging, NOT connected as a serial Cannot be working in a final application



Original Arduino Mega included

General Features

Power supply voltage	DC power supply	12 to 24Vdc
Operating voltage range	DC power supply	11.4 to 25.4Vdc
Power consumption	DC power supply	30 W MAX.
External power supply	Power supply voltage	24Vdc
	Power supply capacity	700mA
Insulation resistance	20MΩ min.at 500Vdc between the AC terminals and the protective earth terminal.	
Dielectric strength	2.300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal.	
Shock resistance	80m/s <sup>2</sup> in the X, Y and Z direction 2 times each.	
Ambient temperature (operating)	0° to 60°C	
Ambient humidity (operating)	10% to 90% (no condensation)	
Ambient environment (operating)	With no corrosive gas	
Ambient temperature (storage)	-20° to 60°C	
Power supply holding time	2ms min.	

Performance Specifications

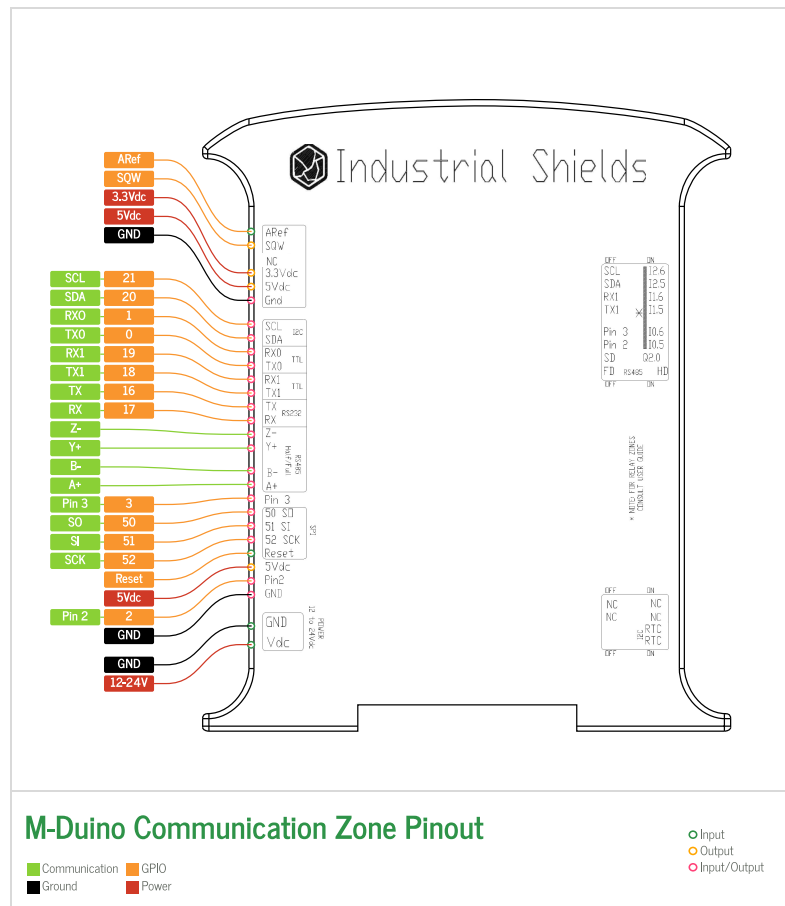
Arduino Board	Arduino Mega 2560
Control method	Stored program method
I/O control method	Combination of the cyclic scan and immediate refresh processing methods.
Programming language	Arduino IDE. Based on wiring (Wiring is an Open Source electronics platform composed of a programming language. "similar to the C")
Microcontroller	ATmega2560
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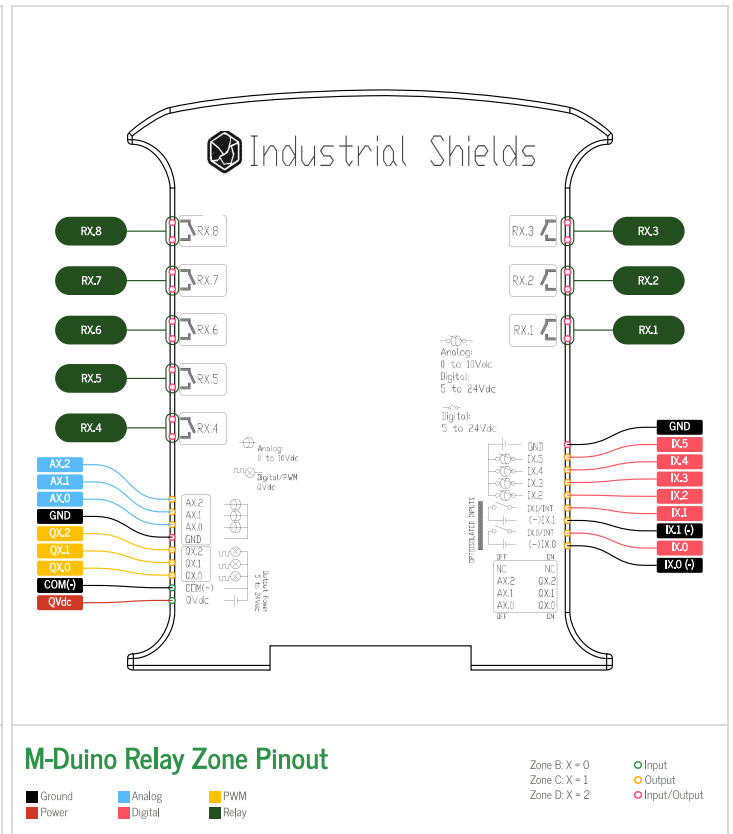
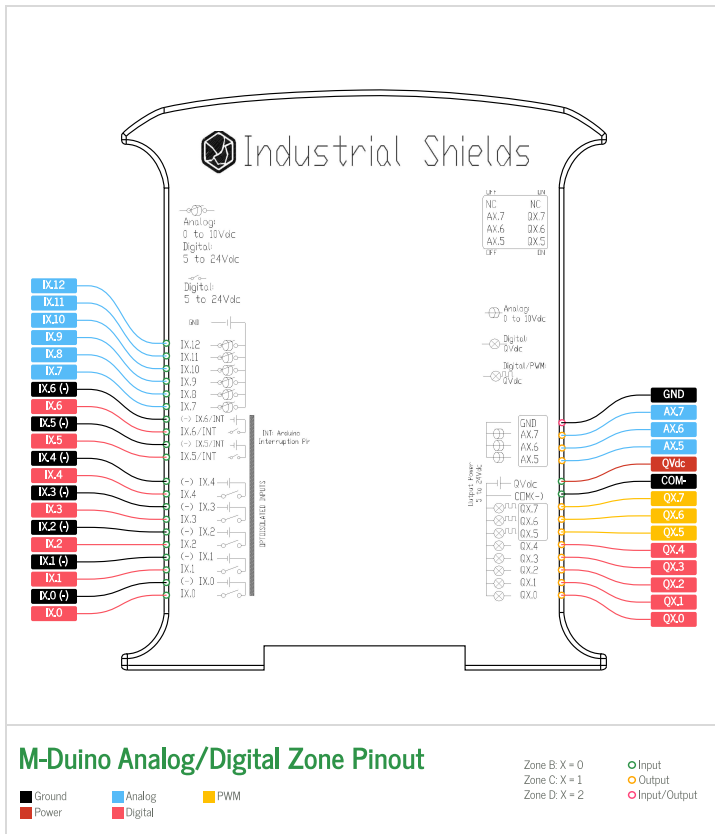
**i** INPUTS

An/Dig Input 10bit (0-10Vcc)	0 to 10Vdc Input Impedance: 39K Separated PCB ground Rated Voltage: 10Vdc 5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc
Digital Isolated Input (24Vcc)	5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc
Interrupt isolated Input HS (24Vcc) *	5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc
* The Interrupt isolated Inputs can also work as Digital isolated Inputs	
<b>Expandability</b>	
I2C - 127 elements - Serial Port RS232/RS485	

**i** OUTPUTS

Analog Output 8bit (0-10Vcc) *	0 to 10Vdc I max: 20 mA Separated PCB ground Rated Voltage: 10Vdc
* The Analog outputs can also work as Digital outputs	
Digital Isolated Output (24Vcc)	5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc
Digital Isolated Output Relay	250Vac I max: 5A Galvanic Isolation Diode protected for Relay
	I max 30Vdc: 3A
PWM Isolated Output 8bit (24Vcc)	5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc
* The PWM outputs can also work as Digital outputs	





Mechanical dimensions and weights

MODEL	Measurements			
	Height (mm)	Width (mm)	Depth (mm)	Max Weight (g)
19R+	119.5	70.1	101	378
21+	119.5	70.1	101	378
38AR+	119.5	94.7	101	488
38R+	119.5	94.7	101	488
42+	119.5	94.7	101	488
50RRA+	119.5	119.3	101	598
53ARR+	119.5	119.3	101	598
54ARA+	119.5	119.3	101	598
57AAR+	119.5	119.3	101	598
57R+	119.5	119.3	101	598
58+	119.5	119.3	101	598

Zones table

MODEL	Zones Table			
	Zone A	Zone B	Zone C	Zone D
19R+	✓	Relay	-	-
21+	✓	Analog/Digital	-	-
38AR+	✓	Analog/Digital	Relay	-
38R+	✓	Relay	Relay	-
42+	✓	Analog/Digital	Analog/Digital	-
50RRA+	✓	Relay	Relay	Analog/Digital
53ARR+	✓	Analog/Digital	Relay	Relay
54ARA+	✓	Analog/Digital	Relay	Analog/Digital
57AAR+	✓	Analog/Digital	Analog/Digital	Relay
57R+	✓	Relay	Relay	Relay
58+	✓	Analog/Digital	Analog/Digital	Analog/Digital

M-Duino I/Os Table

Model	Reference	Analog Input*	Digital Isolated Input	Digital Isolated Output	Analog Output	Relay output	PWM Isolated Output*
19R+	IS.MDUINO.19R+	4	2	0	3	8	3
21+	IS.MDUINO.21+	6	7	5	3	0	3
38AR+	IS.MDUINO.38AR+	10	9	5	6	8	6
38R+	IS.MDUINO.38R+	8	4	0	6	16	6
42+	IS.MDUINO.42+	12	14	10	6	0	6
50RRA+	IS.MDUINO.50RRA+	12	10	4	8	16	8
53ARR+	IS.MDUINO.53ARR+	14	11	5	8	15	8
54ARA+	IS.MDUINO.54ARA+	14	15	9	8	8	8
57AAR+	IS.MDUINO.57AAR+	16	16	10	8	7	8
57R+	IS.MDUINO.57R+	12	6	0	8	23	8
58+	IS.MDUINO.58+	16	20	14	8	0	8

Notes

The following pins are not connected in Zone D:  
 - Analog/Digital: I2.11, I2.12, I2.4, A2.7, Q2.7, Q2.4  
 - Relay: R2.5, A2.2, Q2.2

\*The analog inputs can also be used as digital isolated inputs.

\*The PWM outputs can also be used as digital isolated outputs.

The associated PWM and analog outputs cannot be used at the same time (check switch configuration).

### Install Arduino IDE and the Industrial Shields boards

The steps to follow to install our equipment's to Arduino IDE are:

- Open the Arduino IDE, versión 1.8.19 or superior. If you don't have it yet, you can download here <https://www.arduino.cc/en/Main/Software>.
- Press the "Preferences" option to "File" menu and open the preferences window.
- In the text box "Additional boards manager URLs", add the direction: [http://apps.industrialshields.com/main/arduino/boards/package\\_industrialshields\\_index.json](http://apps.industrialshields.com/main/arduino/boards/package_industrialshields_index.json)
- Close the preferences window with the "OK" button.
- Click on "Tools" menu, and open the "Boards" submenu, and click the "Boards Manager" option, to open the Boards Manager window.
- Search "industrialshields" to the search filter and select to the list and click "Install"
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To get more information:

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Maintenance should be performed with the control out of operation and disconnected from all sources of power.

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




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This equipment does **not include galvanic isolation between the grounds** of the different systems. This means that if an external device or sensor that shares the same ground reference (GND) with the system is connected, any potential difference between these grounds could damage the connected components. To avoid issues with interference, ground loops, or damage to external equipment, ensure that all connected devices share the same ground reference or use systems with appropriate isolation. The recommendations in this case are:

- **Connection Review:** Verify that all ground connections are properly made and that there are no significant potential differences between them.
- **Use of Isolation:** Consider using **galvanic isolators** or **isolation transformers** if it is necessary to connect equipment with different ground references.

### Symbology

	Indicates that the equipment is suitable for direct current only; to identify relevant terminals
	Indicates that the equipment is suitable for alternating current only; to identify relevant terminals
	To identify the control by which a pulse is started.
	To identify an earth (ground) terminal in cases where neither the symbol 5018 nor 5019 is explicitly required.
	To identify the switch by means of which the signal lamp(s) is (are) switched on or off.
	CE marking indicates that a product complies with applicable European Union regulations
	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury
	To indicate hazards arising from dangerous voltages

### Technical Support


You can contact with us using the best channel for you:

 [support@industrialshields.com](mailto:support@industrialshields.com)

 [www.industrialshields.com](http://www.industrialshields.com)

 Visit our Blog, Forum or Ticketing system

 Check the user guides

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Technical Features **CONNECTABLE PLC ARDUINO 24Vcc M-DUINO**

MODEL TYPE	M-Duino DALI
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Input rated voltage	24Vdc
Rated Power	30 W
I max.	1.5A
Clock Speed	16MHz
Flash Memory	256KB of which 8KB used by bootloader
SRAM	8KB
EEPROM	4KB
Communications	I2C, Ethernet, USB, RS485, RS232, SPI, Max232-Max485-W5500, DALI
USB consideration!	Only for uploading or debugging, NOT connected as a serial Cannot be working in a final application



Original Arduino Mega included

General Features

Power supply voltage	DC power supply	12 to 24Vdc
Operating voltage range	DC power supply	11.4 to 25.4Vdc
Power consumption	DC power supply	30 W MAX.
External power supply	Power supply voltage	24Vdc
	Power supply capacity	700mA
Insulation resistance	20MΩ min.at 500Vdc between the AC terminals and the protective earth terminal.	
Dielectric strength	2.300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal.	
Shock resistance	80m/s2 in the X, Y and Z direction 2 times each.	
Ambient temperature (operating)	0° to 60°C	
Ambient humidity (operating)	10% to 90% (no condensation)	
Ambient environment (operating)	With no corrosive gas	
Ambient temperature (storage)	-20° to 60°C	
Power supply holding time	2ms min.	

Performance Specifications

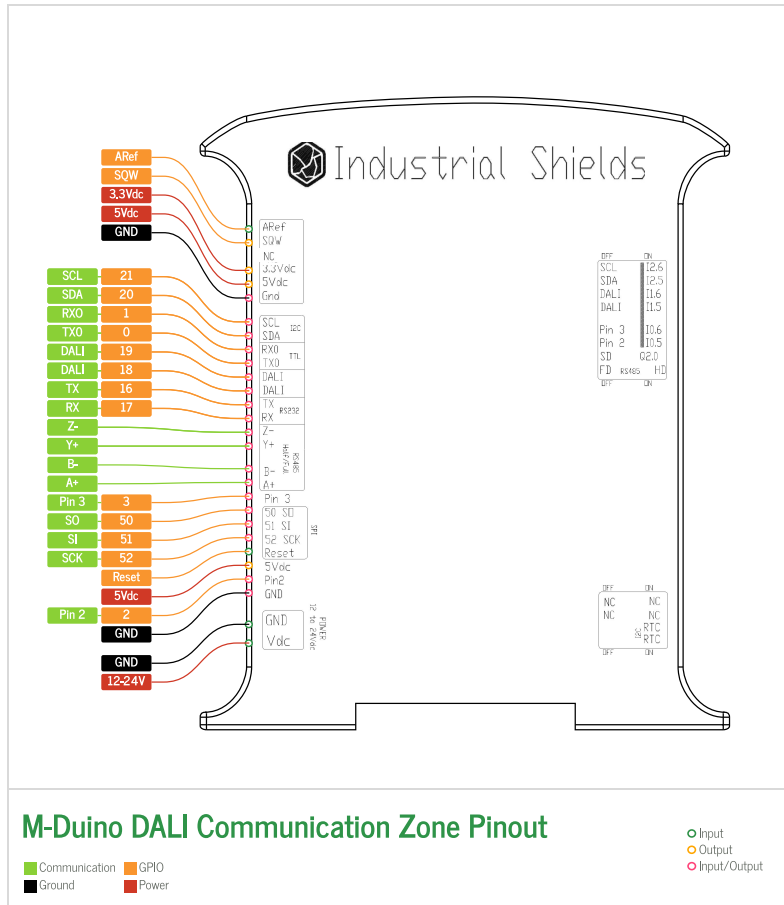
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Programming language	Arduino IDE. Based on wiring (Wiring is an Open Source electronics platform composed of a programming language. "similar to the C")
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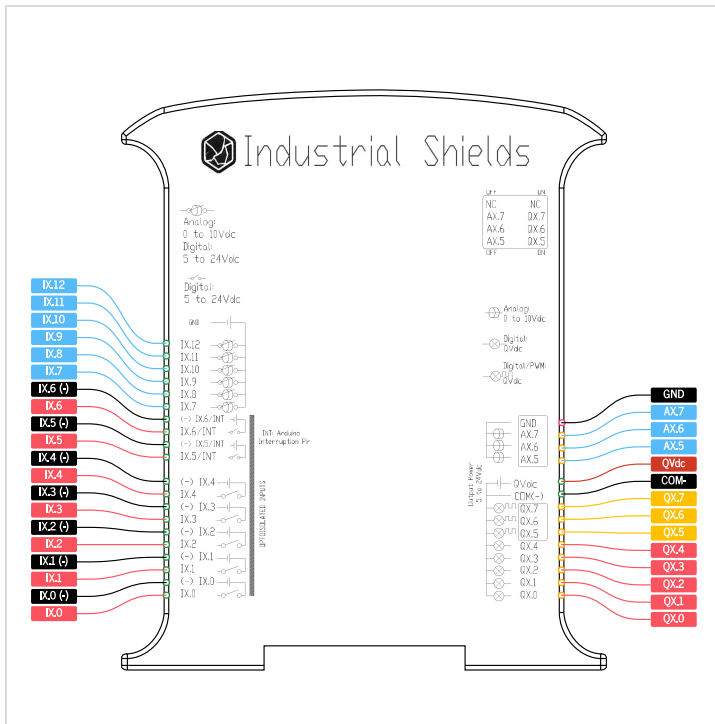
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Digital Isolated Input (24Vcc)	5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc
Interrupt isolated Input HS (24Vcc) *	5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc
* The Interrupt isolated Inputs can also work as Digital isolated Inputs	
Expandability	I2C - 127 elements - Serial Port RS232/RS485

**i** OUTPUTS

Analog Output 8bit (0-10Vcc)	0 to 10Vdc I max: 20 mA Separated PCB ground Rated Voltage: 10Vdc
* The Analog outputs can also work as Digital outputs	
Digital Isolated Output (24Vcc)	5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc
Digital Isolated Output Relay	250Vac I max: 5A Galvanic Isolation Diode protected for Relay I max 30Vdc: 3A
PWM Isolated Output 8bit (24Vcc)	5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc
* The PWM outputs can also work as Digital outputs	

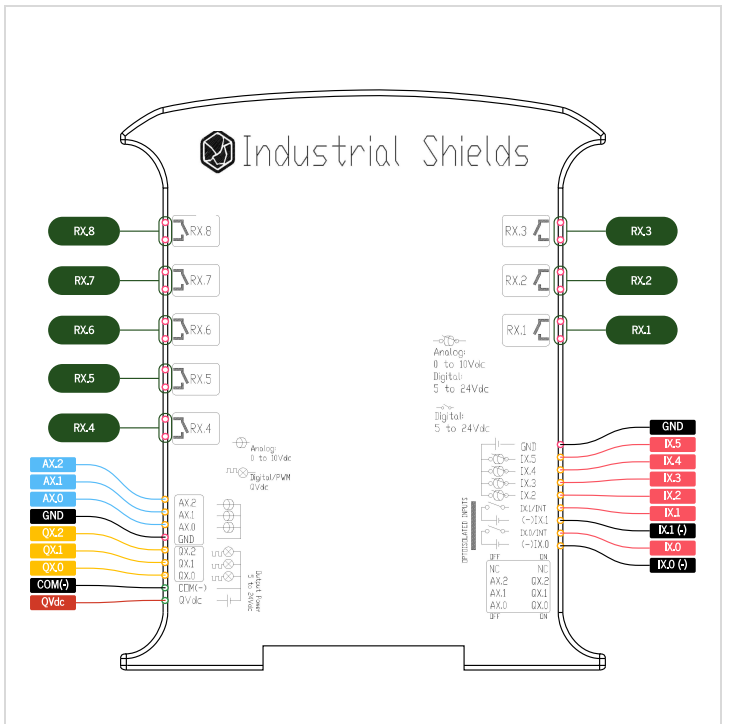




M-Duino Analog/Digital Zone Pinout

■ Ground    ■ Analog    ■ PWM  
■ Power    ■ Digital

Zone B: X = 0    ○ Input  
 Zone C: X = 1    ○ Output  
 Zone D: X = 2    ○ Input/Output



M-Duino Relay Zone Pinout

■ Ground    ■ Analog    ■ PWM    ■ Relay  
■ Power    ■ Digital

Zone B: X = 0    ○ Input  
 Zone C: X = 1    ○ Output  
 Zone D: X = 2    ○ Input/Output

Mechanical dimensions and weights

MODEL	Measurements			
	Height (mm)	Width (mm)	Depth (mm)	Max Weight (g)
19R+	119.5	70.1	101	394
21+	119.5	70.1	101	394
38AR+	119.5	94.7	101	504
38R+	119.5	94.7	101	504
42+	119.5	94.7	101	504
50RRA+	119.5	119.3	101	614
53ARR+	119.5	119.3	101	614
54ARA+	119.5	119.3	101	614
57AAR+	119.5	119.3	101	614
57R+	119.5	119.3	101	614
58+	119.5	119.3	101	614

Zones table

MODEL	Zones Table			
	Zone A	Zone B	Zone C	Zone D
19R+	✓	Relay	-	-
21+	✓	Analog/Digital	-	-
38AR+	✓	Analog/Digital	Relay	-
38R+	✓	Relay	Relay	-
42+	✓	Analog/Digital	Analog/Digital	-
50RRA+	✓	Relay	Relay	Analog/Digital
53ARR+	✓	Analog/Digital	Relay	Relay
54ARA+	✓	Analog/Digital	Relay	Analog/Digital
57AAR+	✓	Analog/Digital	Analog/Digital	Relay
57R+	✓	Relay	Relay	Relay
58+	✓	Analog/Digital	Analog/Digital	Analog/Digital

M-Duino I/Os Table

Model	Reference	Analog Input	Digital Isolated Input	Digital Isolated Output	Analog Output	Relay output	PWM Isolated Output
19R+	IS.MDUINO.19R+	4	2	0	3	8	3
21+	IS.MDUINO.21+	6	7	5	3	0	3
38AR+	IS.MDUINO.38AR+	10	7	5	6	8	6
38R+	IS.MDUINO.38R+	8	2	0	6	16	6
42+	IS.MDUINO.42+	12	12	10	6	0	6
50RRA+	IS.MDUINO.50RRA+	12	8	4	8	16	8
53ARR+	IS.MDUINO.53ARR+	14	9	5	8	15	8
54ARA+	IS.MDUINO.54ARA+	14	13	9	8	8	8
57AAR+	IS.MDUINO.57AAR+	16	14	10	8	7	8
57R+	IS.MDUINO.57R+	12	4	0	8	23	8
58+	IS.MDUINO.58+	16	18	14	8	0	8

Notes

The following pins are not connected:

- Analog/Digital: I2.11, I2.12, I2.4, I1.5, I1.6, A2.7, Q2.7, Q2.4
- Relay: R2.5, A2.2, Q2.2, I1.1, I1.0

•The analog inputs can also be used as digital isolated inputs.

•The PWM outputs can also be used as digital isolated outputs.

The associated PWM and analog outputs cannot be used at the same time (check switch configuration).

### Install Arduino IDE and the Industrial Shields boards

The steps to follow to install our equipment's to Arduino IDE are:

- Open the Arduino IDE, versión 1.8.19 or superior. If you don't have it yet , you can download here <https://www.arduino.cc/en/Main/Software> .
- Press the "Preferences" option to "File" menu and open the preferences window.
- In the text box "Additional boards manager URLs", add the direction: [http://apps.industrialshields.com/main/arduino/boards/package\\_industrialshields\\_index.json](http://apps.industrialshields.com/main/arduino/boards/package_industrialshields_index.json)
- Close the preferences window with the "OK" button.
- Click on "Tools" menu, and open the "Boards" submenu, and click the "Boards Manager" option, to open the Boards Manager window.
- Search "industrialshields" to the search filter and select to the list and click "Install"
- Close the "Boards Manager". Once it is performed that steps, you are available to select each PLC that you wish to work on "Tools" -> "Boards" : M-Duino..

To get more information:

<https://www.industrialshields.com/first-steps-with-the-industrial-arduino-based-plc-s-and-the-panel-pc-s-raspberry-pi-based#boards>

### Warnings



Unused pins should not be connected. Ignoring the directive may damage the controller.

Before using this product, it is the responsibility of the user to read the product's User Guide and all accompanying documentation.

Industrial Shields PLCs must be powered between 12Vdc and 24Vdc. If a higher voltage is supplied to the equipment can suffer irreversible damage.

Maintenance must be performed by qualified personnel familiarized with the construction, operation, and hazards involved with the control.

Maintenance should be performed with the control out of operation and disconnected from all sources of power.

The Industrial Shields Family PLCs are Open Type Controllers. It is required that you install the M-Duino PLC in a housing, cabinet, or electric control room. Entry to the housing, cabinet, or electric control room should be limited to authorized personnel.

Inside the housing, cabinet or electric control room, the Industrial Shields PLC must be at a minimum distance from the rest of the components of a minimum of 25 cm, it can be severely damaged.

Failure to follow these installation requirements could result in severe personal injury and/or property damage. Always follow these requirements when installing M-Duino family PLCs.

In case of installation or maintenance of the M-Duino please follow the instructions marked in the Installation and Maintenance section on the User Guide.









Do not disconnect equipment when a flammable or combustible atmosphere is present.

Disconnection of equipment when a flammable or combustible atmosphere is present may cause a fire or explosion which could result in death, serious injury and/or property damage.

This equipment does **not include galvanic isolation between the grounds** of the different systems. This means that if an external device or sensor that shares the same ground reference (GND) with the system is connected, any potential difference between these grounds could damage the connected components. To avoid issues with interference, ground loops, or damage to external equipment, ensure that all connected devices share the same ground reference or use systems with appropriate isolation. The recommendations in this case are:

- **Connection Review:** Verify that all ground connections are properly made and that there are no significant potential differences between them.
- **Use of Isolation:** Consider using **galvanic isolators** or **isolation transformers** if it is necessary to connect equipment with different ground references.

### Symbology

	Indicates that the equipment is suitable for direct current only; to identify relevant terminals
	Indicates that the equipment is suitable for alternating current only; to identify relevant terminals
	To identify the control by which a pulse is started.
	To identify an earth (ground) terminal in cases where neither the symbol 5018 nor 5019 is explicitly required.
	To identify the switch by means of which the signal lamp(s) is (are) switched on or off.
	CE marking indicates that a product complies with applicable European Union regulations
	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury
	To indicate hazards arising from dangerous voltages

### Technical Support


You can contact with us using the best channel for you:

 [support@industrialshields.com](mailto:support@industrialshields.com)

 [www.industrialshields.com](http://www.industrialshields.com)

 Visit our Blog, Forum or Ticketing system

 Check the user guides

 Visit our Channel





Technical Features **CONECTABLE PLC ARDUINO 24Vcc M-DUINO**

MODEL TYPE	M-Duino GPRS
Input Voltage	12 to 24Vdc (Fuse protection (2.5A) Polarity protection)
Input rated voltage	24Vdc
Rated Power	30 W
I max.	1.5A
Clock Speed	16MHz
Flash Memory	256KB of which 8KB used by bootloader
SRAM	8KB
EEPROM	4KB
Communications	I2C, Ethernet, USB, RS485, RS232, SPI, GPRS, Max232-Max485-W5500-SIM800L
USB consideration!	Only for uploading or debugging, NOT connected as a serial Cannot be working in a final application



Original  
Arduino Mega  
included

General Features

Power supply voltage	DC power supply	12 to 24Vdc
Operating voltage range	DC power supply	11.4 to 25.4Vdc
Power consumption	DC power supply	30 W MAX.
External power supply	Power supply voltage	24Vdc
	Power supply capacity	700mA
Insulation resistance	20MΩ min.at 500Vdc between the AC terminals and the protective earth terminal.	
Dielectric strength	2.300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal.	
Shock resistance	80m/s <sup>2</sup> in the X, Y and Z direction 2 times each.	
Ambient temperature (operating)	0° to 60°C	
Ambient humidity (operating)	10% to 90% (no condensation)	
Ambient environment (operating)	With no corrosive gas	
Ambient temperature (storage)	-20° to 60°C	
Power supply holding time	2ms min.	

Performance Specifications

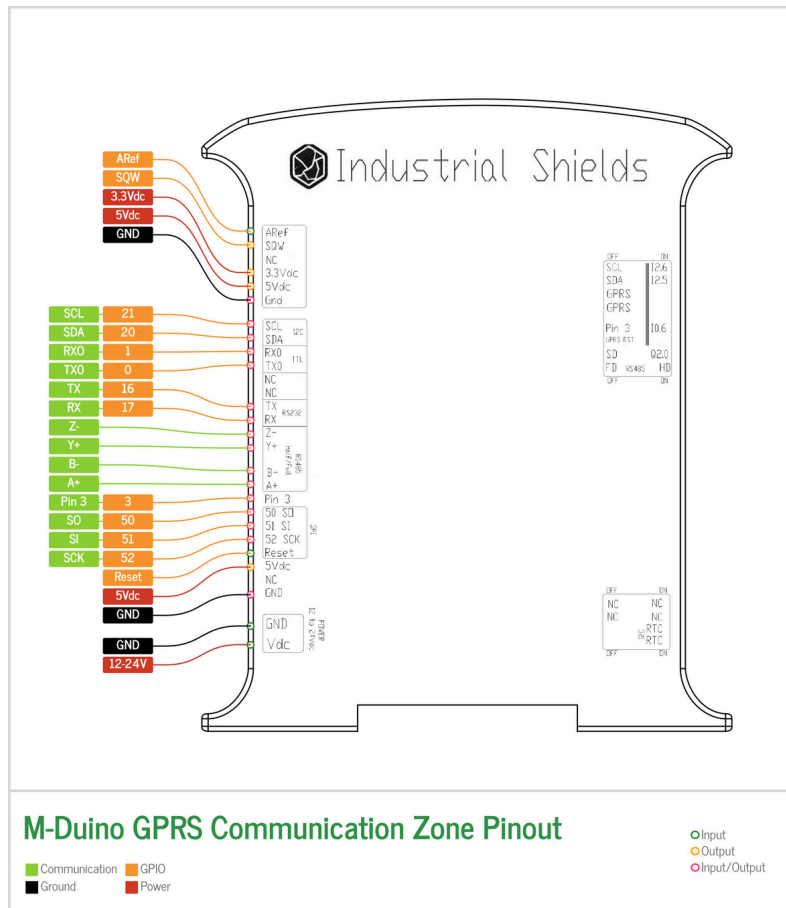
Arduino Board	Arduino Mega 2560
Control method	Stored program method
I/O control method	Combination of the cyclic scan and immediate refresh processing methods.
Programming language	Arduino IDE. Based on wiring (Wiring is an Open Source electronics platform composed of a programming language. "similar to the C")
Microcontroller	ATmega2560
	<a href="http://arduino.cc/en/Tutorial/HomePage">http://arduino.cc/en/Tutorial/HomePage</a>

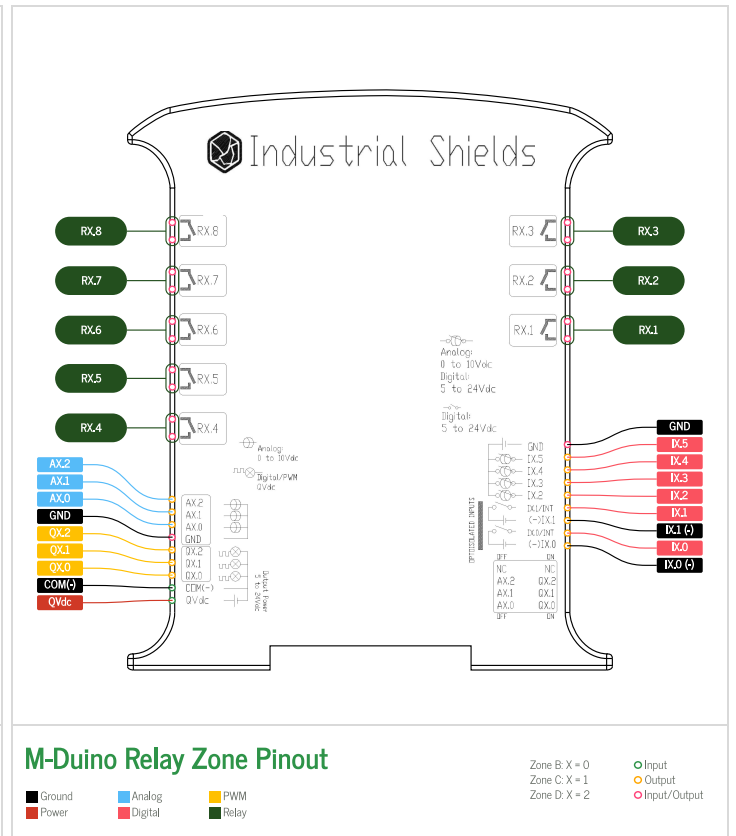
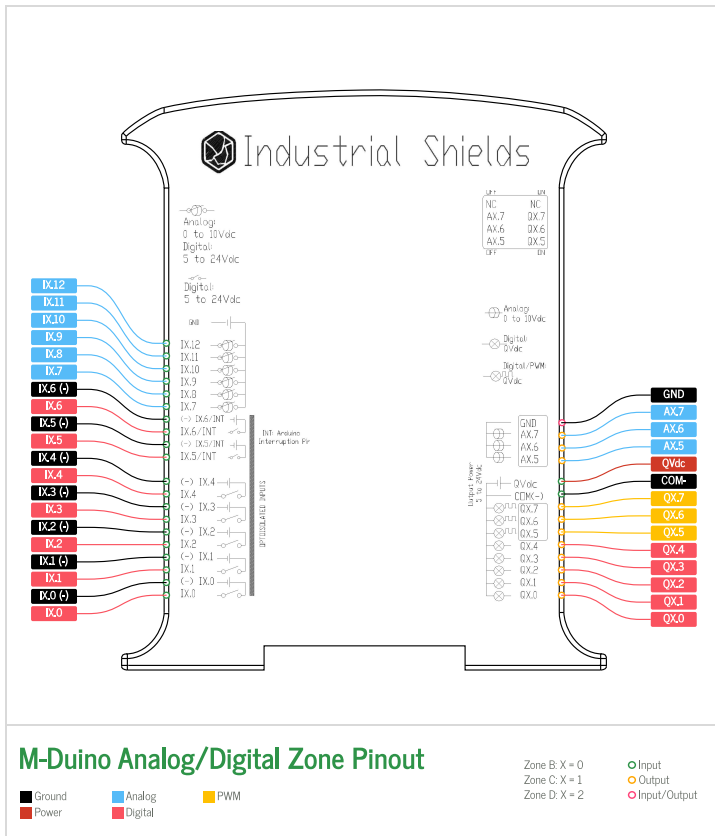
**i** INPUTS

An/Dig Input 10bit (0-10Vcc)	0 to 10Vdc Input Impedance: 39K Separated PCB ground Rated Voltage: 10Vdc 5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc
Digital Isolated Input (24Vcc)	5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc
Interrupt isolated Input HS (24Vcc) *	5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc
* The Interrupt isolated Inputs can also work as Digital isolated Inputs	
Expandability	I2C - 127 elements - Serial Port RS232/RS485

**i** OUTPUTS

Analog Output 8bit (0-10Vcc) *	0 to 10Vdc I max: 20 mA Separated PCB ground Rated Voltage: 10Vdc
* The Analog outputs can also work as Digital outputs	
Digital Isolated Output (24Vcc)	5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc
Digital Isolated Output Relay	250Vac I max: 5A Galvanic Isolation Diode protected for Relay I <sub>max</sub> 30Vdc: 3A
PWM Isolated Output 8bit (24Vcc)	5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc
* The PWM outputs can also work as Digital outputs	





Mechanical dimensions and weights

MODEL	Measurements			
	Height (mm)	Width (mm)	Depth (mm)	Max Weight (g)
19R+	119.5	70.1	101	394
21+	119.5	70.1	101	394
38AR+	119.5	94.7	101	504
38R+	119.5	94.7	101	504
42+	119.5	94.7	101	504
50RRA+	119.5	119.3	101	614
53ARR+	119.5	119.3	101	614
54ARA+	119.5	119.3	101	614
57AAR+	119.5	119.3	101	614
57R+	119.5	119.3	101	614
58+	119.5	119.3	101	614

Zones table

MODEL	Zones Table			
	Zone A	Zone B	Zone C	Zone D
19R+	✓	Relay	-	-
21+	✓	Analog/Digital	-	-
38AR+	✓	Analog/Digital	Relay	-
38R+	✓	Relay	Relay	-
42+	✓	Analog/Digital	Analog/Digital	-
50RRA+	✓	Relay	Relay	Analog/Digital
53ARR+	✓	Analog/Digital	Relay	Relay
54ARA+	✓	Analog/Digital	Relay	Analog/Digital
57AAR+	✓	Analog/Digital	Analog/Digital	Relay
57R+	✓	Relay	Relay	Relay
58+	✓	Analog/Digital	Analog/Digital	Analog/Digital

M-Duino I/Os Table

Model	Reference	Analog Input	Digital Isolated Input	Digital Isolated Output	Analog Output	Relay output	PWM Isolated Output*
19R+	IS.MDUINO.19R+	4	1	0	3	8	3
21+	IS.MDUINO.21+	6	6	5	3	0	3
38AR+	IS.MDUINO.38AR+	10	6	5	6	8	6
38R+	IS.MDUINO.38R+	8	1	0	6	16	6
42+	IS.MDUINO.42+	12	11	10	6	0	6
50RRA+	IS.MDUINO.50RRA+	12	7	4	8	16	8
53ARR+	IS.MDUINO.53ARR+	14	8	5	8	15	8
54ARA+	IS.MDUINO.54ARA+	14	12	9	8	8	8
57AAR+	IS.MDUINO.57AAR+	16	13	10	8	7	8
57R+	IS.MDUINO.57R+	12	3	0	8	23	8
58+	IS.MDUINO.58+	16	17	14	8	0	8

Notes

The following pins are not connected:

- Analog/Digital: I0.5, I1.5, I1.6, I2.11, I2.12, I2.4, A2.7, Q2.7, Q2.4
- Relay: I0.0, I1.0, I1.1, R2.5, A2.2, Q2.2

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### Install Arduino IDE and the Industrial Shields boards

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- Close the "Boards Manager". Once it is performed that steps, you are available to select each PLC that you wish to work on "Tools" -> "Boards" : M-Duino..

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	CE marking indicates that a product complies with applicable European Union regulations
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 Visit our Blog, Forum or Ticketing system

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Technical Features **CONNECTABLE PLC ARDUINO 24Vcc M-DUINO**

MODEL TYPE	M-Duino LoRa
Input Voltage	12 to 24Vdc (Fuse protection (2.5A) Polarity protection)
Input rated voltage	24Vdc
Rated Power	30 W
I max.	15A
Clock Speed	16MHz
Flash Memory	256KB of which 8KB used by bootloader
SRAM	8KB
EEPROM	4KB
Communications	LoRa, I2C, Ethernet, USB, RS485, RS232, SPI I (2x) Rx, Tx (Arduino pins) Max232-Max485-W5500
USB consideration!	Only for uploading or debugging, NOT connected as a serial Cannot be working in a final application



Original  
Arduino Mega  
included

General Features

Power supply voltage	DC power supply	12 to 24Vdc
Operating voltage range	DC power supply	11.4 to 25.4Vdc
Power consumption	DC power supply	30 W MAX.
External power supply	Power supply voltage	24Vdc
	Power supply capacity	700mA
Insulation resistance	20MΩ min.at 500Vdc between the AC terminals and the protective earth terminal.	
Dielectric strength	2.300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal.	
Shock resistance	80m/s <sup>2</sup> in the X, Y and Z direction 2 times each.	
Ambient temperature (operating)	0° to 60°C	
Ambient humidity (operating)	10% to 90% (no condensation)	
Ambient environment (operating)	With no corrosive gas	
Ambient temperature (storage)	-20° to 60°C	
Power supply holding time	2ms min.	

Performance Specifications

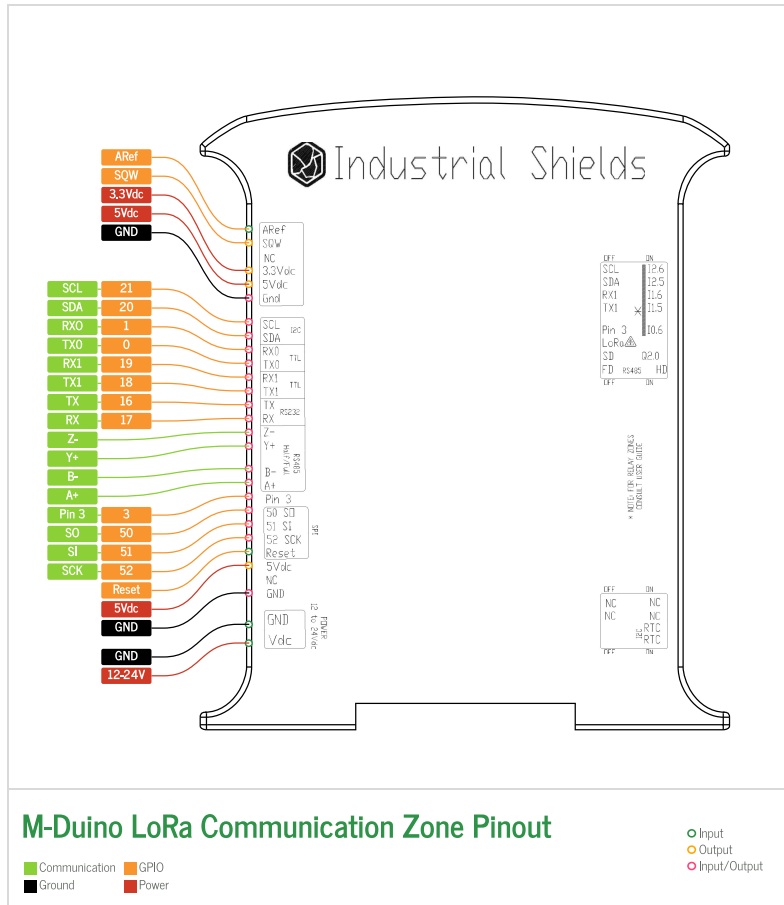
Arduino Board	Arduino Mega 2560
Control method	Stored program method
I/O control method	Combination of the cyclic scan and immediate refresh processing methods.
Programming language	Arduino IDE. Based on wiring (Wiring is an Open Source electronics platform composed of a programming language. "similar to the C")
Microcontroller	ATmega2560
	<a href="http://arduino.cc/en/Tutorial/HomePage">http://arduino.cc/en/Tutorial/HomePage</a>

**i** INPUTS

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Digital Isolated Input (24Vcc)	5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc
Interrupt isolated Input HS (24Vcc) *	5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc
* The Interrupt isolated Inputs can also work as Digital isolated inputs	
Expandability	I2C - 127 elements - Serial Port RS232/RS485

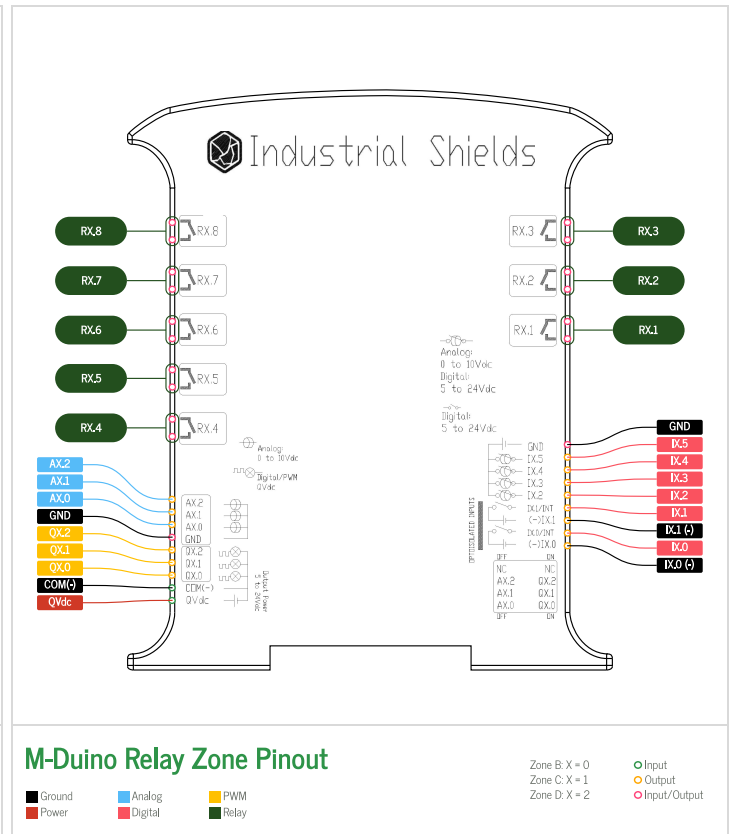
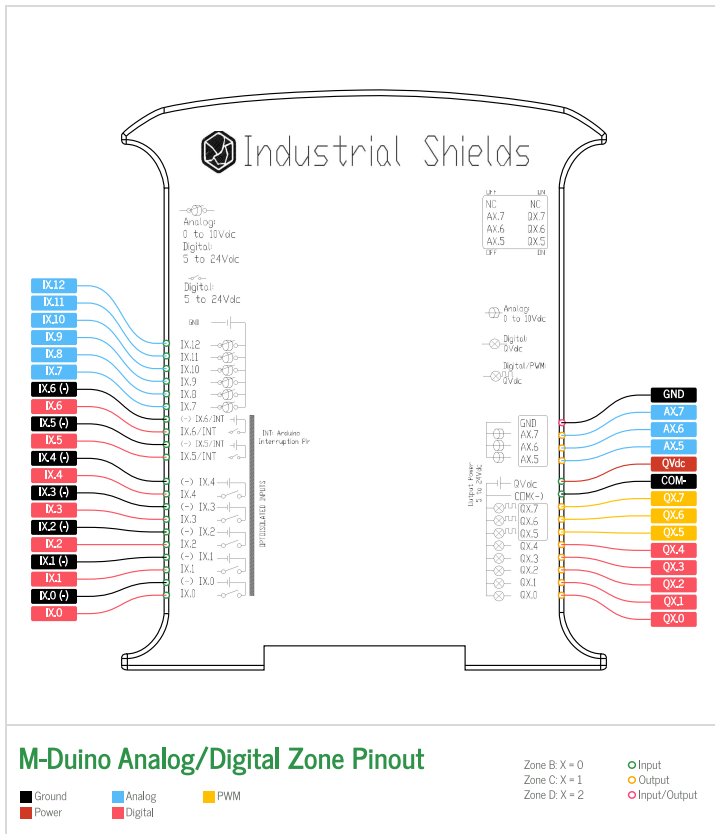
**i** OUTPUTS

Analog Output 8bit (0-10Vcc) *	0 to 10Vdc I max: 20 mA Separated PCB ground Rated Voltage: 10Vdc
* The Analog outputs can also work as Digital outputs	
Digital Isolated Output (24Vcc)	5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc
Digital Isolated Output Relay	250Vac I max: 5A Galvanic Isolation Diode protected for Relay I max 30Vdc: 3A
PWM Isolated Output 8bit (24Vcc)	5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc
* The PWM outputs can also work as Digital outputs	



M-Duino LoRa Communication Zone Pinout

- Communication
- GPIO
- Ground
- Power
- Input
- Output
- Input/Output



Mechanical dimensions and weights

MODEL	Measurements			
	Height (mm)	Width (mm)	Depth (mm)	Max Weight (g)
19R+	119.5	70.1	101	394
21+	119.5	70.1	101	394
38AR+	119.5	94.7	101	504
38R+	119.5	94.7	101	504
42+	119.5	94.7	101	504
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54ARA+	119.5	119.3	101	614
57AAR+	119.5	119.3	101	614
57R+	119.5	119.3	101	614
58+	119.5	119.3	101	614

Zones table

MODEL	Zones Table			
	Zone A	Zone B	Zone C	Zone D
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53ARR+	✓	Analog/Digital	Relay	Relay
54ARA+	✓	Analog/Digital	Relay	Analog/Digital
57AAR+	✓	Analog/Digital	Analog/Digital	Relay
57R+	✓	Relay	Relay	Relay
58+	✓	Analog/Digital	Analog/Digital	Analog/Digital

M-Duino I/Os Table

Model	Reference	Analog Input	Digital Isolated Input	Digital Isolated Output	Analog Output	Relay output	PWM Isolated Output
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42+	IS.MDUINO.42+	12	13	10	6	0	6
50RRA+	IS.MDUINO.50RRA+	12	9	4	6	16	6
53ARR+	IS.MDUINO.53ARR+	14	10	5	6	15	6
54ARA+	IS.MDUINO.54ARA+	14	14	9	6	8	6
57AAR+	IS.MDUINO.57AAR+	16	15	10	6	7	6
57R+	IS.MDUINO.57R+	12	5	0	6	23	6
58+	IS.MDUINO.58+	16	19	14	6	0	6

Notes

The following pins are not connected:

- Analog/Digital: I2.11, I2.12, I2.4, I0.5, Q2.7, Q2.6, Q2.5, Q2.4, A2.7, A2.6, A2.5
- Relay: R2.5, A2.2, A2.1, A2.0, Q2.2, Q2.1, Q2.0, I0.0

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- Close the preferences window with the "OK" button.
- Click on "Tools" menu, and open the "Boards" submenu, and click the "Boards Manager" option, to open the Boards Manager window.
- Search "industrialshields" to the search filter and select to the list and click "Install"
- Close the "Boards Manager". Once it is performed that steps, you are available to select each PLC that you wish to work on "Tools" -> "Boards" : M-Duino..

To get more information:

<https://www.industrialshields.com/first-steps-with-the-industrial-arduino-based-plc-s-and-the-panel-pc-s-raspberry-pi-based#boards>

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Inside the housing, cabinet or electric control room, the Industrial Shields PLC must be at a minimum distance from the rest of the components of a minimum of 25 cm, it can be severely damaged.

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- **Connection Review:** Verify that all ground connections are properly made and that there are no significant potential differences between them.
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### Symbology

	Indicates that the equipment is suitable for direct current only; to identify relevant terminals
	Indicates that the equipment is suitable for alternating current only; to identify relevant terminals
	To identify the control by which a pulse is started.
	To identify an earth (ground) terminal in cases where neither the symbol 5018 nor 5019 is explicitly required.
	To identify the switch by means of which the signal lamp(s) is (are) switched on or off.
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	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury
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Technical Features **CONNECTABLE PLC ARDUINO 24Vcc M-DUINO**

MODEL TYPE	M-Duino
Input Voltage	12 to 24Vdc (Fuse protection (2.5A) Polarity protection)
Input rated voltage	24Vdc
Rated Power	30 W
I max.	1.5A
Clock Speed	16MHz
Flash Memory	256KB of which 8KB used by bootloader
SRAM	8KB
EEPROM	4KB
Communications	I2C, Ethernet, USB, RS485, RS232, SPI, Wi-Fi, BLE, Max232-Max485-W5500
USB consideration!	Only for uploading or debugging, NOT connected as a serial Cannot be working in a final application



Original Arduino Mega included

General Features

Power supply voltage	DC power supply	12 to 24Vdc
Operating voltage range	DC power supply	11.4 to 25.4Vdc
Power consumption	DC power supply	30 W MAX.
External power supply	Power supply voltage	24Vdc
	Power supply capacity	700mA
Insulation resistance	20MΩ min.at 500Vdc between the AC terminals and the protective earth terminal.	
Dielectric strength	2.300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal.	
Shock resistance	80m/s <sup>2</sup> in the X, Y and Z direction 2 times each.	
Ambient temperature (operating)	0° to 60°C	
Ambient humidity (operating)	10% to 90% (no condensation)	
Ambient environment (operating)	With no corrosive gas	
Ambient temperature (storage)	-20° to 60°C	
Power supply holding time	2ms min.	

Performance Specifications

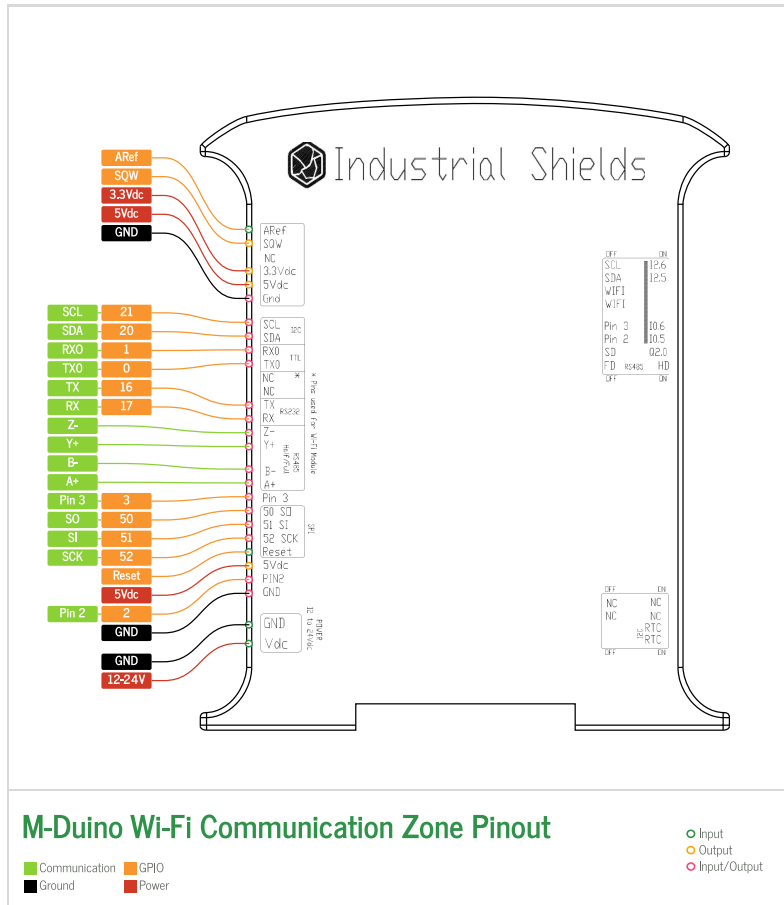
Arduino Board	Arduino Mega 2560
Control method	Stored program method
I/O control method	Combination of the cyclic scan and immediate refresh processing methods.
Programming language	Arduino IDE. Based on wiring (Wiring is an Open Source electronics platform composed of a programming language. "similar to the C")
Microcontroller	ATmega2560 <a href="http://arduino.cc/en/Tutorial/HomePage">http://arduino.cc/en/Tutorial/HomePage</a>

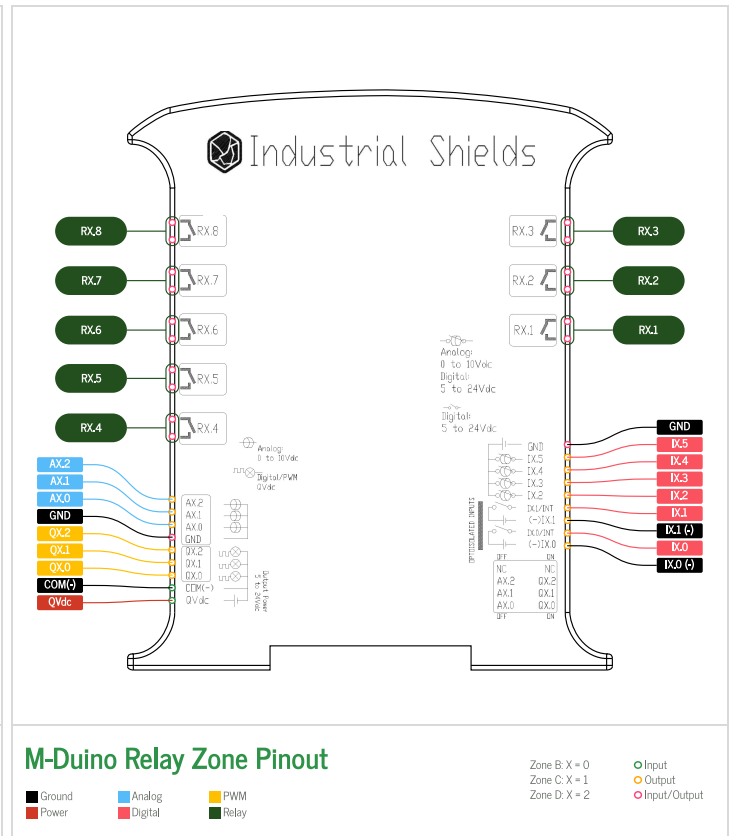
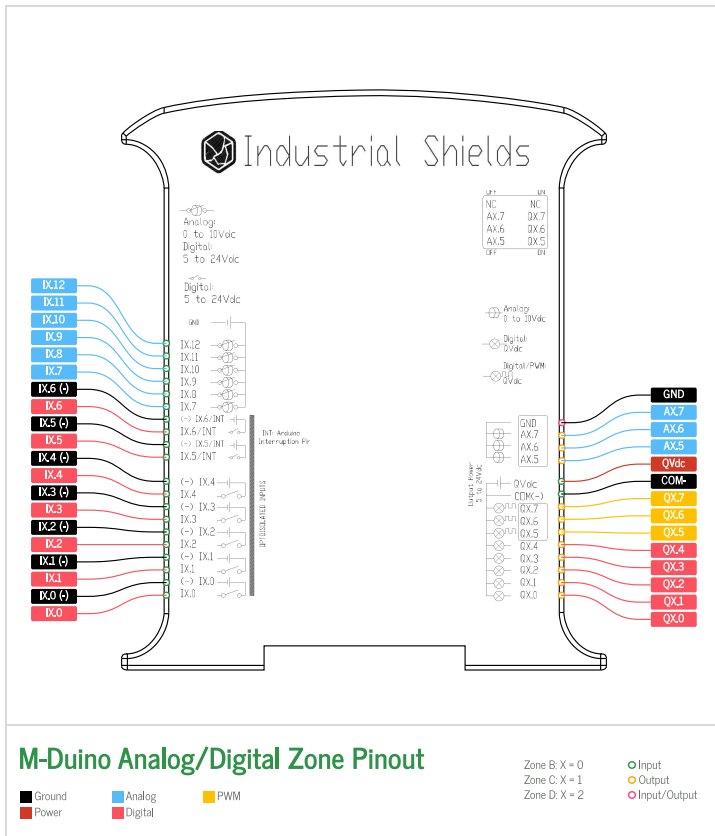
**i** INPUTS

An/Dig Input 10bit (0-10Vcc)	0 to 10Vdc Input Impedance: 39K Separated PCB ground Rated Voltage: 10Vdc 5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc
Digital Isolated Input (24Vcc)	5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc
Interrupt isolated Input HS (24Vcc) *	5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc
* The Interrupt isolated Inputs can also work as Digital isolated Inputs	
Expandability	I2C - 127 elements - Serial Port RS232/RS485

**i** OUTPUTS

Analog Output 8bit (0-10Vcc) *	0 to 10Vdc I max: 20 mA Separated PCB ground Rated Voltage: 10Vdc
* The Analog outputs can also work as Digital outputs	
Digital Isolated Output (24Vcc)	5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc
Digital Isolated Output Relay	250Vac I max: 5A Galvanic Isolation Diode protected for Relay I <sub>max</sub> 30Vdc: 3A
PWM Isolated Output 8bit (24Vcc)	5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc
* The PWM outputs can also work as Digital outputs	





Mechanical dimensions and weights

MODEL	Measurements			
	Height (mm)	Width (mm)	Depth (mm)	Max Weight (g)
19R+	119.5	70.1	101	394
21+	119.5	70.1	101	394
38AR+	119.5	94.7	101	504
38R+	119.5	94.7	101	504
42+	119.5	94.7	101	504
50RRA+	119.5	119.3	101	614
53ARR+	119.5	119.3	101	614
54ARA+	119.5	119.3	101	614
57AAR+	119.5	119.3	101	614
57R+	119.5	119.3	101	614
58+	119.5	119.3	101	614

Zones table

MODEL	Zones Table			
	Zone A	Zone B	Zone C	Zone D
19R+	✓	Relay	-	-
21+	✓	Analog/Digital	-	-
38AR+	✓	Analog/Digital	Relay	-
38R+	✓	Relay	Relay	-
42+	✓	Analog/Digital	Analog/Digital	-
50RRA+	✓	Relay	Relay	Analog/Digital
53ARR+	✓	Analog/Digital	Relay	Relay
54ARA+	✓	Analog/Digital	Relay	Analog/Digital
57AAR+	✓	Analog/Digital	Analog/Digital	Relay
57R+	✓	Relay	Relay	Relay
58+	✓	Analog/Digital	Analog/Digital	Analog/Digital

M-Duino I/Os Table

Model	Reference	Analog Input	Digital Isolated Input	Digital Isolated Output	Analog Output	Relay output	PWM Isolated Output
19R+	IS.MDUINO.19R+	4	2	0	3	8	3
21+	IS.MDUINO.21+	6	7	5	3	0	3
38AR+	IS.MDUINO.38AR+	10	7	5	6	8	6
38R+	IS.MDUINO.38R+	8	2	0	6	16	6
42+	IS.MDUINO.42+	12	12	10	6	0	6
50RRA+	IS.MDUINO.50RRA+	12	8	4	8	16	8
53ARR+	IS.MDUINO.53ARR+	14	9	5	8	15	8
54ARA+	IS.MDUINO.54ARA+	14	13	9	8	8	8
57AAR+	IS.MDUINO.57AAR+	16	14	10	8	7	8
57R+	IS.MDUINO.57R+	12	4	0	8	23	8
58+	IS.MDUINO.58+	16	18	14	8	0	8

Notes

The following pins are not connected:  
 - Analog/Digital: I1.5, I1.6, I2.11, I2.12, I2.4, A2.7, Q2.7, Q2.4  
 - Relay: I1.1, I1.0, R2.5, A2.2, Q2.2

•The analog inputs can also be used as digital isolated inputs.

•The PWM outputs can also be used as digital isolated outputs.

The associated PWM and analog outputs cannot be used at the same time (check switch configuration).



### Install Arduino IDE and the Industrial Shields boards

The steps to follow to install our equipment's to Arduino IDE are:

- Open the Arduino IDE, versión 1.8.19 or superior. If you don't have it yet , you can download here <https://www.arduino.cc/en/Main/Software> .
- Press the "Preferences" option to "File" menu and open the preferences window.
- In the text box "Additional boards manager URLs", add the direction: [http://apps.industrialshields.com/main/arduino/boards/package\\_industrialshields\\_index.json](http://apps.industrialshields.com/main/arduino/boards/package_industrialshields_index.json)
- Close the preferences window with the "OK" button.
- Click on "Tools" menu, and open the "Boards" submenu, and click the "Boards Manager" option, to open the Boards Manager window.
- Search "industrialshields" to the search filter and select to the list and click "Install"
- Close the "Boards Manager". Once it is performed that steps, you are available to select each PLC that you wish to work on "Tools" -> "Boards" : M-Duino..

To get more information:

<https://www.industrialshields.com/first-steps-with-the-industrial-arduino-based-plc-s-and-the-panel-pc-s-raspberry-pi-based#boards>

### Warnings



Unused pins should not be connected. Ignoring the directive may damage the controller.

Before using this product, it is the responsibility of the user to read the product's User Guide and all accompanying documentation.

Industrial Shields PLCs must be powered between 12Vdc and 24Vdc. If a higher voltage is supplied to the equipment can suffer irreversible damage.

Maintenance must be performed by qualified personnel familiarized with the construction, operation, and hazards involved with the control.

Maintenance should be performed with the control out of operation and disconnected from all sources of power.

The Industrial Shields Family PLCs are Open Type Controllers. It is required that you install the M-Duino PLC in a housing, cabinet, or electric control room. Entry to the housing, cabinet, or electric control room should be limited to authorized personnel.

Inside the housing, cabinet or electric control room, the Industrial Shields PLC must be at a minimum distance from the rest of the components of a minimum of 25 cm, it can be severely damaged.

Failure to follow these installation requirements could result in severe personal injury and/or property damage. Always follow these requirements when installing M-Duino family PLCs.

In case of installation or maintenance of the M-Duino please follow the instructions marked in the Installation and Maintenance section on the User Guide.









Do not disconnect equipment when a flammable or combustible atmosphere is present.

Disconnection of equipment when a flammable or combustible atmosphere is present may cause a fire or explosion which could result in death, serious injury and/or property damage.

This equipment does **not include galvanic isolation between the grounds** of the different systems. This means that if an external device or sensor that shares the same ground reference (GND) with the system is connected, any potential difference between these grounds could damage the connected components. To avoid issues with interference, ground loops, or damage to external equipment, ensure that all connected devices share the same ground reference or use systems with appropriate isolation. The recommendations in this case are:

- **Connection Review:** Verify that all ground connections are properly made and that there are no significant potential differences between them.
- **Use of Isolation:** Consider using **galvanic isolators** or **isolation transformers** if it is necessary to connect equipment with different ground references.

### Symbology

	Indicates that the equipment is suitable for direct current only; to identify relevant terminals
	Indicates that the equipment is suitable for alternating current only; to identify relevant terminals
	To identify the control by which a pulse is started.
	To identify an earth (ground) terminal in cases where neither the symbol 5018 nor 5019 is explicitly required.
	To identify the switch by means of which the signal lamp(s) is (are) switched on or off.
	CE marking indicates that a product complies with applicable European Union regulations
	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury
	To indicate hazards arising from dangerous voltages

### Technical Support


You can contact with us using the best channel for you:

 [support@industrialshields.com](mailto:support@industrialshields.com)

 [www.industrialshields.com](http://www.industrialshields.com)

 Visit our Blog, Forum or Ticketing system

 Check the user guides

 Visit our Channel

