Technical Features CONECTABLE PLC ARDUINO 24Vcc ARDBOX

MODEL TYPES	Ardbox Analog HF+ / Ardbox Relay HF+	
Input Voltage	12 to 24Vdc (Fuse protection (2.5A) Polarity protection)	
Input rated voltage	24Vdc	
Rated Power	30 W	
I max.	1.5A	
Size	100x45x115	
Clock Speed	16MHz	
Flash Memory	32KB of which 4KB used by bootloader	
SRAM	2.5KB	
EEPROM	1KB	
Communications	12C, USB, RS485, RS232, SPI I (2x) Rx, Tx (Arduino pins) Max232-Max485-W5500	
USB consideration! Only for uploading or debugging. NOT connected as a seri		

General Features

Power supply voltage DC power supply 12 to		12 to 24Vdc
Operating voltage range	DC power supply	11.4 to 25.4Vdc
Power consumption	DC power supply	30 W MAX.
External power supply	Power supply voltage	24Vdc
	Power supply capacity	700mA
Insulation resistance	20MΩ min.at 500Vdc between the AC terminals and the protective earth terminal.	
Dielectric strength	2.300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal.	
Shock resistance	80m/s2 in the X, Y and Z direction 2 times each.	
Ambient temperature (operating)	0° to 60°C	
Ambient humidity (operating)	10% to 90% (no condensation)	
Ambient environment (operating)	With no corrosive gas	
Ambient temperature (storage)	-20° to 60°C	
Power supply holding time	2ms min.	
Weight 350g max.		

ANALOG I/O

Digital Input

(24Vcc) - (x1)

f INPUTS (x10)

An/Dig Input 10bit (0-10Vcc) - (x8)

0 to 10Vdc Input Impedance: 39K Separated PCB ground Rated Voltage: 10Vdc 5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

Galvanic Isolation

5 to 24Vdc

Rated Voltage: 24 Vdc

I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

5 to 24Vdc I min: 2 to 12 mA Digital Input

(24Vcc) - (x3)

RELAY I/O

An/Dig Input 10bit

(0-10Vcc) - (x6)

5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

Input Impedance: 39K Separated PCB ground Rated Voltage: 10Vdc

5 to 24Vdc I min: 2 to 12 mA

Galvanic Isolation

Rated Voltage: 24 Vdc

Interrupt Input HS (24Vcc) *- (x1)

5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc The Interrupt isolated Inputs can also work as Digital isolated Inputs

Expandability

The Interrupt isolated Inputs can also work as Digital isolated Inputs

Interrupt Input HS

(24Vcc) *-(x1)

I2C - 127 elements - Serial Port RS232/RS485

Expandability

I2C - 127 elements - Serial Port RS232/RS485

INPUTS (x10)

① OUTPUTS (x10)

Analog Output 8bit (0-10Vcc) - (x7) · The Analog outputs can also work as Digital outputs

0 to 10Vdc I max: 20 mA Separated PCB ground Rated Voltage: 10Vdc

5 to 24Vdc Digital Isolated Output I max: 70 mA Galvanic Isolation (24Vcc) - (x3)

PWM Isolated Output 8bit (24Vcc) - (x7) The PWM outputs can also work as Digital outputs

5 to 24Vdc I max: 70 mA Galvanic Isolation Rated Voltage: 24Vdc

Rated Voltage: 24Vdc

① OUTPUTS (x10)

Digital Isolated Output Relay - (x8)

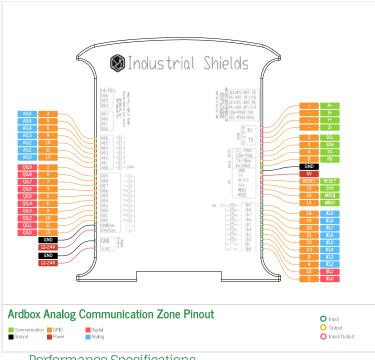
250Vac I max: 5A Galvanic Isolation Diode protected for Relay Imax 30Vdc: 3A

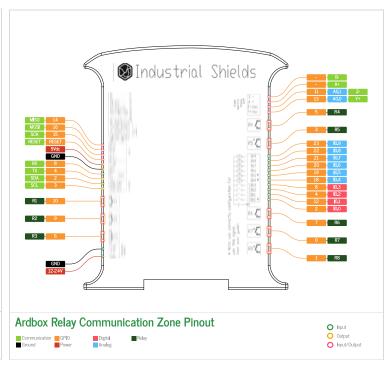
Analog Output 8bit (0-10Vcc) - (x2) • The Analog outputs can ie Analog outputs can work as Digital outputs

O to 10Vdc I max: 20 mA Separated PCB ground Rated Voltage: 10Vdc

References

Model	Reference
Ardbox Analog HF+	IS.AB20AN.HF+
Ardbox Relay HF+	IS.AB20REL.HF+





Arduino Board	Arduino Leonardo
Control method	Stored program method (http://arduino.cc/en/Tutorial/HomePage)
I/O control method	Combination of the cyclic scan and immediate refresh processing methods.
Programming language	Arduino IDE. Based on wiring (Wiring is an Open Source electronics platform composed of a programming language. "similar to the C")
Microcontroller	ATmega32U4



The steps to follow to install our equipment's to Arduino IDE are:

- Open the Arduino IDE, versión 1.8.0 or superior. If you don't have it yet, you can download here
- https://www.arduino.cc/en/Main/Software.
- Press the "Preferences"option to "File" menu and open the preferences window.
- In the text box "Additional boards manager URLs", add the direction: http://apps.industrialshields.com/main/arduino/boards/package_industrialshields_index.json
- · Close the preferences window with the "OK" button.
- Click on "Tools" menu, and open the "Boards" submenu, and click the "Boards Manager" option, to open the Boards Manager window.
- Search "industrialshields" to the search filter and select to the list and click "Install"
- Close the "Boards Manager". Once it is performed that steps, you are available to select each PLC that you wish to work on "Tools" -> "Boards": Ardbox...

To get more information:

https://www.industrialshields.com/first-steps-with-the-industrial-arduino-based-plc-s-and-the-panel-pc-s-raspberry-pi-based#boards





Symbology

	Indicates that the equipment is suitable for direct current only; to identify relevant terminals
\sim	Indicates that the equipment is suitable for alternating current only; to identify relevant terminals
	To identify the control by which a pulse is started.
	To identify an earth (ground) terminal in cases where neither the symbol 5018 nor 5019 is explicily required.
\otimes	To identify the switch by means of which the signal lamp(s) is (are) switched on or off.
C€	CE marking indicates that a product complies with applicable European Union regulations
<u> </u>	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury
4	To indicate hazards arising from dangerous voltages

Warnings



Unused pins should not be connected. Ignoring the directive may damage the controller

Before using this product, it is the responsibility of the user to read the product's User Guide and all accompanying documentation.

Industrial Shields PLCs must be powered between 12Vdc and 24Vdc. If a higher voltage is supplied to the equipment can suffer irreversible damage.

Maintenance must be performed by qualified personnel familiarized with the construction, operation, and hazards involved with the control.

Maintenance should be performed with the control out of operation and disconnected from all sources of power.

The Industrial Shields Family PLCs are Open Type Controllers. It is required that you install the Ardbox PLC in a housing, cabinet, or electric control room. Entry to the housing, cabinet, or electric control room should be limited to authorized personnel.

Inside the housting, cabinet or electric control room, the Industrial Shields PLC must be at a minimum distance from the rest of the components of a minimum of 25 cm, it can be severely damaged.

Failure to follow these installation requirements could result in severe personal injury and/or property damage. Always follow these requirements when installing Ardbox family PLCs.

In case of installation or maintenance of the Ardbox please follow the instructions marked in the Installation and Maintenance section on the User Guide.

Do not disconnect equipment when a flammable or combustible atmosphere is present.

Disconnection of equipment when a flammable or combustible atmosphere is present may cause a fire or explosion which could result in death, serious injury and/or property damage.

This equipment does **not include galvanic isolation between the grounds** of the different systems. This means that if an external device or sensor that shares the same ground reference (GND) with the system is connected, any potential difference between these grounds could damage the connected components. To avoid issues with interference, ground loops, or damage to external equipment, ensure that all connected devices share the same ground reference or use systems with appropriate isolation. The recommendations in this case are:

- Connection Review: Verify that all ground connections are properly made and that there are no significant potential differences between them.
- Use of Isolation: Consider using galvanic isolators or isolation transformers if it is necessary to connect equipment with different ground references.

Technical Support

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Industrial Shields Ardbox HF+ WiFi & BLE Family Datasheet

Technical Features CONECTABLE PLC ARDUINO 24Vcc ARDBOX

MODEL TYPES	Ardbox Analog HF+ WiFi & BLE / Ardbox Relay HF+ WiFi & BLE	
Input Voltage	12 to 24Vdc (Fuse protection (2.5A) Polarity protection)	
Input rated voltage	24Vdc	
Rated Power	30 W	
I max.	1.5A	
Size	100x45x115	
Clock Speed	16MHz	
Flash Memory	32KB of which 4KB used by bootloader	
SRAM	2.5KB	
EEPROM	1KB	
Communications	12C, USB, RS485, RS232, SPI I (2x) Rx, Tx (Arduino pins), WiFi, BLE Max232-Max485-W5500	
USB consideration!	Only for uploading or debugging. NOT connected as a serial Cannot be working in a final application	

General Features

DC power supply	12 to 24Vdc
DC power supply	11.4 to 25.4Vdc
DC power supply	30 W MAX.
Power supply voltage	24Vdc
Power supply capacity	700mA
20MΩ min.at 500Vdc between the AC terminals and the protective earth terminal.	
2.300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal.	
80m/s2 in the X, Y and Z direction 2 times each.	
erature (operating) 0° to 60°C	
10% to 90% (no condensation)	
With no corrosive gas	
-20° to 60°C	
2ms min.	
350g max.	
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ANALOG I/O

Digital Input

(24Vcc) - (x3)

Interrupt Input HS

* The Interrupt isolated Inputs can also work as Digital isolated Inputs

(24Vcc) *-(x1)

♠ INPUTS (x10)

An/Dig Input 10bit (0-10Vcc) - (x6)

0 to 10Vdc Input Impedance: 39K Separated PCB ground Rated Voltage: 10Vdc 5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

5 to 24Vdc I min: 2 to 12 mA

Galvanic Isolation

5 to 24Vdc

Rated Voltage: 24 Vdc

I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

An/Dig Input 10bit (0-10Vcc) - (x6)

> Digital Input (24Vcc) - (x3)

RELAY I/O

●INPUTS (x10)

5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

Input Impedance: 39K Separated PCB ground

Rated Voltage: 10Vdc 5 to 24Vdc I min: 2 to 12 mA

Galvanic Isolation Rated Voltage: 24 Vdc

0 to 10Vdc

Interrupt Input HS (24Vcc) * - (x1)

5 to 24Vdc

The Interrupt isolated Inputs can also work as Digital isolated Inputs

Expandability

I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

Expandability

I2C - 127 elements - Serial Port RS232/RS485

① OUTPUTS (x10)

Analog Output 8bit (0-10Vcc) - (x7)
The Analog outputs can
also work as Digital outputs

0 to 10Vdc I max: 20 mA Separated PCB ground Rated Voltage: 10Vdc

Digital Isolated Output (24Vcc) - (x3)

5 to 24Vdc I max: 70 mA Galvanic Isolation Rated Voltage: 24Vdc

5 to 24Vdc I max: 70 mA Galvanic Isolation

Rated Voltage: 24Vdc

PWM Isolated Output 8bit (24Vcc) - (x7) → The PWM outputs can also work as Digital outputs

① OUTPUTS (x10)

I2C - 127 elements - Serial Port RS232/RS485

Digital Isolated Output Relay - (x8)

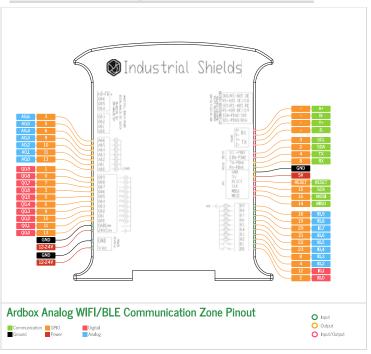
250Vac 250 vac I max: 5A Galvanic Isolation Diode protected for Relay lmax 30Vdc: 3A

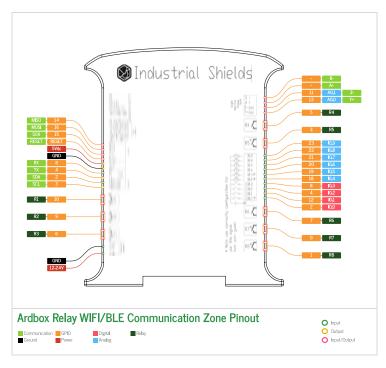
Analog Output 8bit (0-10Vcc) - (x2) The Analog outputs can also work as Digital outputs

0 to 10Vdc I max: 20 mA Separated PCB ground Rated Voltage: 10Vdc

References

Model	Reference
Ardbox Analog HF+ WiFi & BLE	007001001200
Ardbox Relay HF+ WiFi & BLE	007001001300





Arduino Board	Arduino Leonardo
Control method	Stored program method (http://arduino.cc/en/Tutorial/HomePage)
I/O control method	Combination of the cyclic scan and immediate refresh processing methods.
Programming language	Arduino IDE. Based on wiring (Wiring is an Open Source electronics platform composed of a programming language. "similar to the C")
Microcontroller	ATmega32U4



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- Press the "Preferences"option to "File" menu and open the preferences window.
- In the text box "Additional boards manager URLs", add the direction: http://apps.industrialshields.com/main/arduino/boards/package_industrialshields_index.json
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- Click on "Tools" menu, and open the "Boards" submenu, and click the "Boards Manager" option, to open the Boards Manager window.
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To get more information:

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	To identify the control by which a pulse is started.
	To identify an earth (ground) terminal in cases where neither the symbol 5018 nor 5019 is explicily required.
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4	To indicate hazards arising from dangerous voltages

Warnings



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Technical Features CONECTABLE PLC ARDUINO 24Vcc ARDBOX

MODEL TYPES	Ardbox Analog HF+ DALI/ Ardbox Relay HF+ DALI	
Input Voltage	12 to 24Vdc (Fuse protection (2.5A) Polarity protection)	
Input rated voltage	24Vdc	
Rated Power	30 W	
I max.	1.5A	
Size	100x45x115	
Clock Speed	16MHz	
Flash Memory	32KB of which 4KB used by bootloader	
SRAM	2.5KB	
EEPROM	1KB	
Communications	12C, USB, RS485, RS232, SPI J (2x) Rx, Tx (Arduino pins) Max232-Max485-W5500, DALI	
USB consideration!	Only for uploading or debugging. NOT connected as a serial Cannot be working in a final application	

General Features

Power supply voltage	DC power supply	12 to 24Vdc
Operating voltage range	DC power supply	11.4 to 25.4Vdc
Power consumption	DC power supply	30 W MAX.
External power supply	Power supply voltage	24Vdc
	Power supply capacity	700mA
Insulation resistance	20MΩ min.at 500Vdc between the AC terminals and the protective earth terminal.	
Dielectric strength	2.300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal.	
Shock resistance 80m/s2 in the X, Y and Z direction 2 times each.		direction
Ambient temperature (operating)	0° to 60°C	
Ambient humidity (operating)	10% to 90% (no condensation)	
Ambient environment (operating)	With no corrosive gas	
Ambient temperature (storage)	-20° to 60°C	
Power supply holding time	2ms min.	
Weight 350g max.		

Magnetial Shields GND GND Zg GND Ardbox Analog DALI Communication Zone Pinout O Input/Output

ANALOG I/O

finputs (x10)

An/Dig Input 10bit (0-10Vcc) - (x8)

O to 10Vdc Input Impedance: 39K Separated PCB ground Rated Voltage: 10Vdc 7 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

Digital Input (24Vcc) - (x2) 7 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

Interrupt Input HS (24Vcc) * - (x1) The Interrupt isolated Inputs can also work a isolated Inputs work as Digital

7 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

Expandability

I2C - 127 elements - Serial Port RS232/RS485

RELAY I/O

finputs (x10)

An/Dig Input 10bit (0-10Vcc) - (x6)

0 to 10Vdc Input Impedance: 39K Separated PCB ground Rated Voltage: 10Vdc 5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

Digital Input (24Vcc) - (x3) 5 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

5 to 24Vdc

Interrupt Input HS (24Vcc) * - (x1)

I min: 2 to 12 mA Galvanic Isolation * The Interrupt isolated Inputs can also work as Digital isolated Inputs Rated Voltage: 24 Vdc

Expandability

I2C - 127 elements - Serial Port RS232/RS485

① OUTPUTS (x10)

Analog Output 8bit (0-10Vcc) - (x7)
• The Analog outputs can also work as Digital outputs

0 to 10Vdc I max: 20 mA Separated PCB ground Rated Voltage: 10Vdc

Digital Isolated Output (24Vcc) -(x3)

5 to 24Vdc 1 max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc

PWM Isolated Output 8bit (24Vcc) - (x7)

I max: 70 mA Galvanic Isolation Diode Protected for Relay * The PWM outputs can also work as Digital outputs Rated Voltage: 24Vdc

① OUTPUTS (x10)

Digital Isolated Output Relay - (x8)

250Vac I max: 5A Galvanic Isolation Diode protected for Relay lmax 30Vdc: 3A

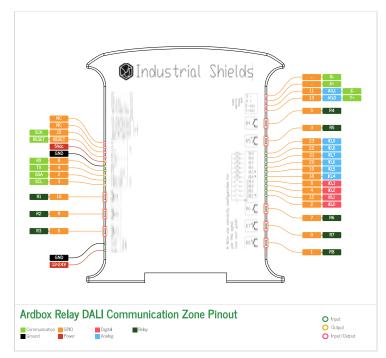
Analog Output 8bit (0-10Vcc) - (x2) The Analog outputs can also work as Digital outputs

0 to 10Vdc I max: 20 mA Separated PCB ground Rated Voltage: 10Vdc

References

Model	Reference
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Ardbox Relay HF+ DALI	004001001300

5 to 24Vdc



Arduino Board	Arduino Leonardo	
Control method	Stored program method (http://arduino.cc/en/Tutorial/HomePage)	
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Programming language	Arduino IDE. Based on wiring (Wiring is an Open Source electronics platform composed of a programming language. "similar to the C")	
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Input rated voltage	24Vdc	
Rated Power	30 W	
I max.	1.5A	
Size	100x45x115	
Clock Speed	16MHz	
Flash Memory	32KB of which 4KB used by bootloader	
SRAM	2.5KB	
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USB consideration!	Only for uploading or debugging. NOT connected as a serial Cannot be working in a final application	

General Features

Power supply voltage DC power supply 12 to 24Vdc Operating voltage range DC power supply 11.4 to 25.4Vdc Power consumption DC power supply 30 W MAX. External power supply Power supply voltage 24Vdc Power supply capacity 700mA Insulation resistance 20MΩ minat 500Vdc between the AC terminals and the protective earth terminal. Dielectric strength 2.300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal. Shock resistance 80m/s2 in the X, Y and Z direction 2 times each. Ambient temperature (operating) 0° to 60°C Ambient humidity (operating) With no corrosive gas			
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Power supply voltage 24Vdc	Operating voltage range	DC power supply	11.4 to 25.4Vdc
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Insulation resistance 20MC minat 500Vdc between the AC terminals and the protective earth terminal. 2300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal. Shock resistance 80m/s2 in the X, Y and Z direction 2 times each. Ambient temperature (operating) 0° to 60°C Ambient humidity (operating) 10% to 90% (no condensation) With no corrosive gas	External power supply	Power supply voltage	24Vdc
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2 times each. Ambient temperature (operating) 0° to 60°C Ambient humidity (operating) 10% to 90% (no condensation) Ambient environment (operating) With no corrosive gas	Dielectric strength	leakage current of 10mA max. Between all the external AC terminals and the	
Ambient humidity (operating) 10% to 90% (no condensation) Ambient environment (operating) With no corrosive gas	Shock resistance		
Ambient environment (operating) With no corrosive gas	Ambient temperature (operating)	0° to 60°C	
	Ambient humidity (operating)	10% to 90% (no condensation)	
Ambient temperature (storage) 20° to 60°C	Ambient environment (operating)	With no corrosive gas	
Arribient temperature (storage)	Ambient temperature (storage)	-20° to 60°C	
Power supply holding time 2ms min.	Power supply holding time	2ms min.	
Weight 350g max.	Weight	350g max.	

ANALOG I/O

finputs (x9)

An/Dig Input 10bit (0-10Vcc) - (x8)	0 to 10Vdc Input Impedance: 39K Separated PCB ground Rated Voltage: 10Vdc 7 to 24Vdc Imin: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

Digital Input 7 to 24Vdc I min: 2 to 12 mA Galvanic Isolation (24Vcc) - (x1) Rated Voltage: 24 Vdc

Expandability I2C - 127 elements - Serial Port RS232/RS485

RELAY I/O

1 INPUTS (x9)

An/Dig Input 10bit (0-10Vcc) - (x6) 0 to 10Vdc 0 to 10Vdc Input Impedance: 39K Separated PCB ground Rated Voltage: 10Vdc 7 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

Digital Input (24Vcc) - (x3)

7 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

Expandability

I2C - 127 elements - Serial Port RS232/RS485

OUTPUTS (x10)

Analog Output 8bit I max: 20 mA Separated PCB ground Rated Voltage: 10Vdc (0-10Vcc) - (x7)

• The Analog outputs of The Analog outputs can also work as Digital outputs

Digital Isolated Output (24Vcc) -(x10)

5 to 24Vdc I max 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc

PWM Isolated Output 8bit (24Vcc) - (x7)

5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc * The PWM outputs can also work as Digital outputs

OUTPUTS (x10)

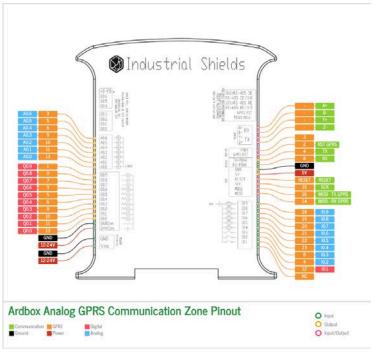
Digital Isolated Output Relay - (x8) 250Vac I max: 5A Galvanic Isolation
Diode protected for Relay lmax 30Vdc: 3A

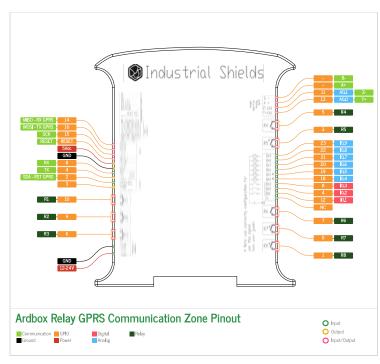
Analog Output 8bit (0-10Vcc) - (x2)
- The Analog outputs can also work as Digital outputs

O to 10Vdc | max 20 mA | Separated PCB ground | Rated Voltage: 10Vdc

References

Model	Reference
Ardbox Analog HF+ GPRS	006001001200
Ardbox Relay HF+ GPRS	006001001300





1	
Arduino Board	Arduino Leonardo
Control method	Stored program method (http://arduino.cc/en/Tutorial/HomePage)
I/O control method	Combination of the cyclic scan and immediate refresh processing methods.
Programming language	Arduino IDE. Based on wiring (Wiring is an Open Source electronics platform composed of a programming language. "similar to the C")
Microcontroller	ATmega32U4



The steps to follow to install our equipment's to Arduino IDE are:

- Open the Arduino IDE, versión 1.8.0 or superior. If you don't have it yet, you can download here
- https://www.arduino.cc/en/Main/Software.
- Press the "Preferences" option to "File" menu and open the preferences window.
- In the text box "Additional boards manager URLs", add the direction: http://apps.industrialshields.com/main/arduino/boards/package_industrialshields_index.json
- · Close the preferences window with the "OK" button.
- Click on "Tools" menu, and open the "Boards" submenu, and click the "Boards Manager" option, to open the Boards Manager window.
- Search "industrialshields" to the search filter and select to the list and click "Install"
- Close the "Boards Manager". Once it is performed that steps, you are available to select each PLC that you wish to work on "Tools" -> "Boards": Ardbox...

To get more information:

https://www.industrialshields.com/first-steps-with-the-industrial-arduino-based-plc-s-and-the-panel-pc-s-raspberry-pi-based#boards





Symbology

===	Indicates that the equipment is suitable for direct current only; to identify relevant terminals
\sim	Indicates that the equipment is suitable for alternating current only, to identify relevant terminals
	To identify the control by which a pulse is started.
	To identify an earth (ground) terminal in cases where neither the symbol 5018 nor 5019 is explicily required.
	To identify the switch by means of which the signal lamp(s) is (are) switched on or off.
C€	CE marking indicates that a product complies with applicable European Union regulations
\triangle	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury
4	To indicate hazards arising from dangerous voltages

Warnings



Unused pins should not be connected. Ignoring the directive may damage the controller

Before using this product, it is the responsibility of the user to read the product's User Guide and all accompanying documentation.

Industrial Shields PLCs must be powered between 12Vdc and 24Vdc. If a higher voltage is supplied to the equipment can suffer irreversible damage.

Maintenance must be performed by qualified personnel familiarized with the construction, operation, and hazards involved with the control.

Maintenance should be performed with the control out of operation and disconnected from all sources of power.

The Industrial Shields Family PLCs are Open Type Controllers. It is required that you install the Ardbox PLC in a housing, cabinet, or electric control room. Entry to the housing, cabinet, or electric control room should be limited to authorized personnel.

Inside the housting, cabinet or electric control room, the Industrial Shields PLC must be at a minimum distance from the rest of the components of a minimum of 25 cm, it can be severely damaged.

Failure to follow these installation requirements could result in severe personal injury and/or property damage. Always follow these requirements when installing Ardbox family PLCs.

In case of installation or maintenance of the Ardbox please follow the instructions marked in the Installation and Maintenance section on the User Guide.

Do not disconnect equipment when a flammable or combustible atmosphere is present.

Disconnection of equipment when a flammable or combustible atmosphere is present may cause a fire or explosion which could result in death, serious injury and/or property damage.

This equipment does **not include galvanic isolation between the grounds** of the different systems. This means that if an external device or sensor that shares the same ground reference (GND) with the system is connected, any potential difference between these grounds could damage the connected components. To avoid issues with interference, ground loops, or damage to external equipment, ensure that all connected devices share the same ground reference or use systems with appropriate isolation. The recommendations in this case are:

- Connection Review: Verify that all ground connections are properly made and that there are no significant potential differences between them
- Use of Isolation: Consider using galvanic isolators or isolation transformers if it is necessary to connect equipment with different ground references.

Technical Support

You can contact with us using the best channel for you:



support@industrialshields.com



www.industrialshields.com



Visit our Blog, Forum or Ticketing system



Use our chat service



Check the user guides





Technical Features CONECTABLE PLC ARDUINO 24Vcc ARDBOX

MODEL TYPES	Ardbox Analog HF+ LoRa / Ardbox Relay HF+ LoRa
Input Voltage	12 to 24Vdc (Fuse protection (2.5A) Polarity protection)
Input rated voltage	24Vdc
Rated Power	30 W
I max.	1.5A
Size	100x45x115
Clock Speed	16MHz
Flash Memory	32KB of which 4KB used by bootloader
SRAM	2.5KB
EEPROM	1KB
Communications	USB, R\$485, R\$232, SPI, Max232-Max485, LoRa
USB consideration!	Only for uploading or debugging. NOT connected as a serial Cannot be working in a final application

General Features

Power supply voltage DC power supply 12 to 24Vdc Departing voltage range DC power supply 11.4 to 25.4Vdc Power consumption DC power supply 30 W MAX External power supply Power supply voltage Power supply capacity 700mA Insulation resistance 20M\(\text{DM}\) minat 500Vdc between the AC terminals and the protective earth terminal. Dielectric strength 2.300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal. Shock resistance 80m/s2 in the X, Y and Z direction 2 times each. Ambient temperature (operating) 0° to 60°C Ambient environment (operating) With no corrosive gas Ambient temperature (storage) -20° to 60°C Power supply holding time 2ms min.			
Power consumption DC power supply 30 W MAX. External power supply Power supply voltage 24Vdc Power supply capacity 700mA Insulation resistance 20M\(\Omega \text{ min at 500Vdc between the AC terminals and the protective earth terminal.}} Dielectric strength 2.300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal. Shock resistance 80m/s2 in the X, Y and Z direction 2 times each. Ambient temperature (operating) 0° to 60°C Ambient environment (operating) With no corrosive gas Ambient temperature (storage) -20° to 60°C Power supply holding time 2ms min.	Power supply voltage	DC power supply	12 to 24Vdc
External power supply Power supply voltage Power supply capacity 700mA Insulation resistance 20MΩ minat 500Vdc between the AC terminals and the protective earth terminal. Dielectric strength 2.300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal. Shock resistance 80m/s2 in the X, Y and Z direction 2 times each. Ambient temperature (operating) 0° to 60°C Ambient environment (operating) With no corrosive gas Ambient temperature (storage) -20° to 60°C Power supply holding time 2ms min.	Operating voltage range	DC power supply	11.4 to 25.4Vdc
Power supply capacity Power supply capacity 700mA	Power consumption	DC power supply	30 W MAX.
Insulation resistance 20MΩ min at 500Vdc between the AC terminals and the protective earth terminal. 2300 VAC at 50/60 Hz for one minute with a leakage current of 10mA max. Between all the external AC terminals and the protective ground terminal. Shock resistance 80m/s2 in the X, Y and Z direction 2 times each. Ambient temperature (operating) 0° to 60°C Ambient humidity (operating) With no corrosive gas Ambient temperature (storage) -20° to 60°C Power supply holding time 2ms min.	External power supply	Power supply voltage	24Vdc
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Ambient environment (operating) With no corrosive gas Ambient temperature (storage) -20° to 60°C Power supply holding time 2ms min.	Ambient temperature (operating)	0° to 60°C	
Ambient temperature (storage) -20° to 60°C Power supply holding time 2ms min.	Ambient humidity (operating)	10% to 90% (no condensat	tion)
Power supply holding time 2ms min.	Ambient environment (operating)	With no corrosive gas	
Tower supply florating time	Ambient temperature (storage)	-20° to 60°C	
Weight 350g max.	Power supply holding time	2ms min.	
	Weight	350g max.	

ANALOG I/O

INPUTS (x8)

An/Dig Input 10bit
(0-10Vcc) - (x7)

0 to 10Vdc
Input Impedance: 39K
Separated PCB ground
Rated Voltage: 10Vdc
7 to 24Vdc
I min: 2 to 12 mA
Galvanic Isolation
Rated Voltage: 24 Vdc

Digital Input

7 to 24Vdc

7 to 24Vdc

 Digital Input
 7 to

 (24Vcc) - (x1)
 I min Galv

 Rate
 Rate

I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

Expandability

I2C:127 elements - ModbusRTU RS485:32

OUTPUTS (x9)

Analog Output 8bit (0-10Vcc) - (x6) • The Analog outputs can also work as Digital outputs

I max: 20 mA Separated PCB ground Rated Voltage: 10Vdc

Digital Isolated Output (24Vcc) -(x3) 5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc

PWM Isolated Output 8bit (24Vcc) - (x6)

(24Vcc) - (x6)

• The PWM outputs can also work as Digital outputs

5 to 24Vdc I max: 70 mA Galvanic Isolation Diode Protected for Relay Rated Voltage: 24Vdc

RELAY I/O

(x8) INPUTS

An/Dig Input 10bit (0-10Vcc) - (x5)	0 to 10Vdc Input Impedance: 39K Separated PCB ground Rated Voltage: 10Vdc 7 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc
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Digital Input (24Vcc) - (x3) 7 to 24Vdc I min: 2 to 12 mA Galvanic Isolation Rated Voltage: 24 Vdc

Expandability

ModbusRTU RS485 : 32 elements - LoRa

OUTPUTS (x9)

Digital Isolated Output Relay - (x7)

250Vac I max: 5A Galvanic Isolation Diode protected for Relay

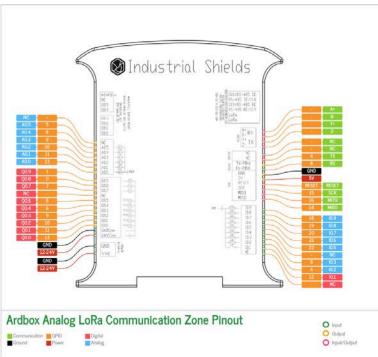
Imax 30Vdc: 3A

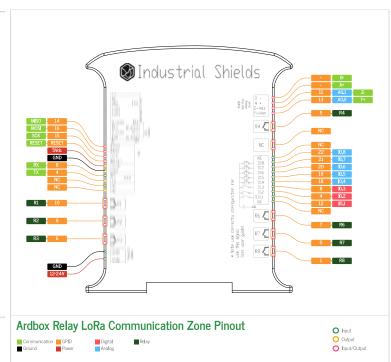
Analog Output 8bit (0-10Vcc) - (x2) The Analog outputs can also work as Digital outputs Rated Volta

0 to 10Vdc I max: 20 mA Separated PCB ground Rated Voltage: 10Vdc

References

Model	Reference
Ardbox Analog HF+ LoRa	015001001200
Ardbox Relay HF+ LoRa	015001001300





<u> </u>	
Arduino Board	Arduino Leonardo
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I/O control method	Combination of the cyclic scan and immediate refresh processing methods.
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- https://www.arduino.cc/en/Main/Software.
- Press the "Preferences"option to "File" menu and open the preferences window.
- In the text box "Additional boards manager URLs", add the direction: http://apps.industrialshields.com/main/arduino/boards/package_industrialshields_index.json
- · Close the preferences window with the "OK" button.
- Click on "Tools" menu, and open the "Boards" submenu, and click the "Boards Manager" option, to open the Boards Manager window.
- Search "industrialshields" to the search filter and select to the list and click "Install"
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- Use of Isolation: Consider using galvanic isolators or isolation transformers if it is necessary to connect equipment with different ground references.

Technical Support

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Check the user guides



